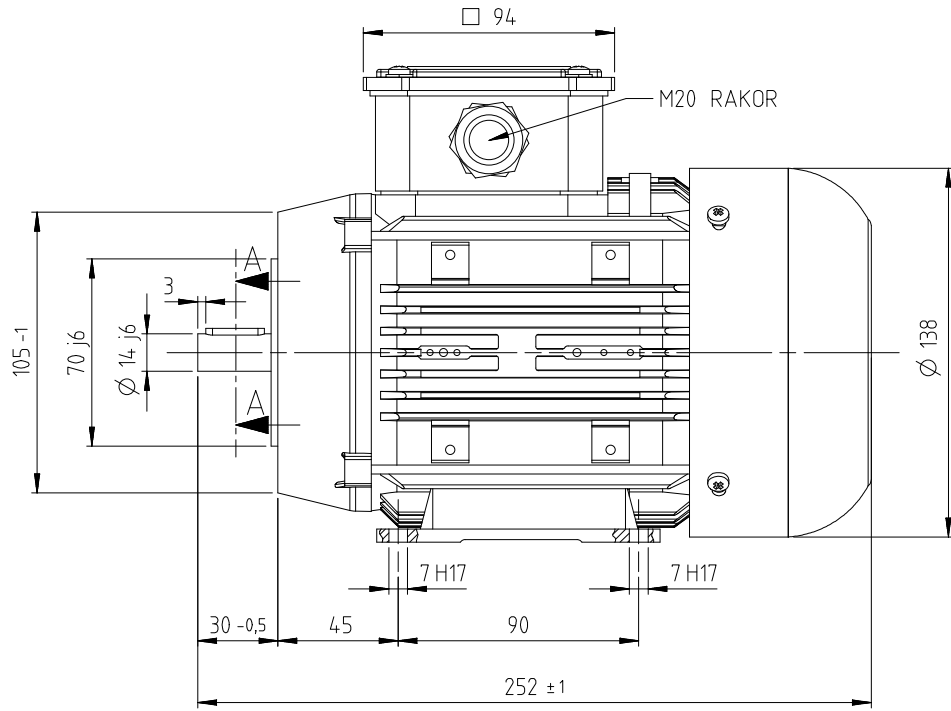
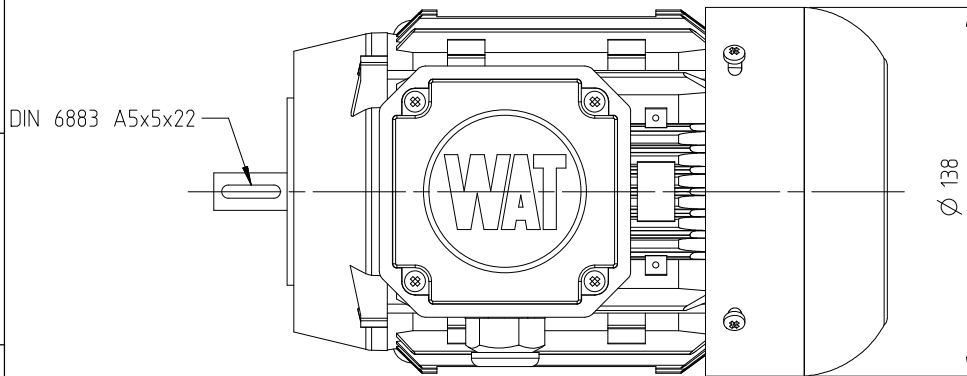
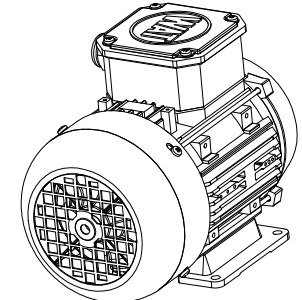
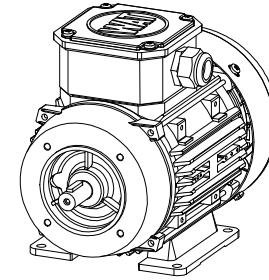
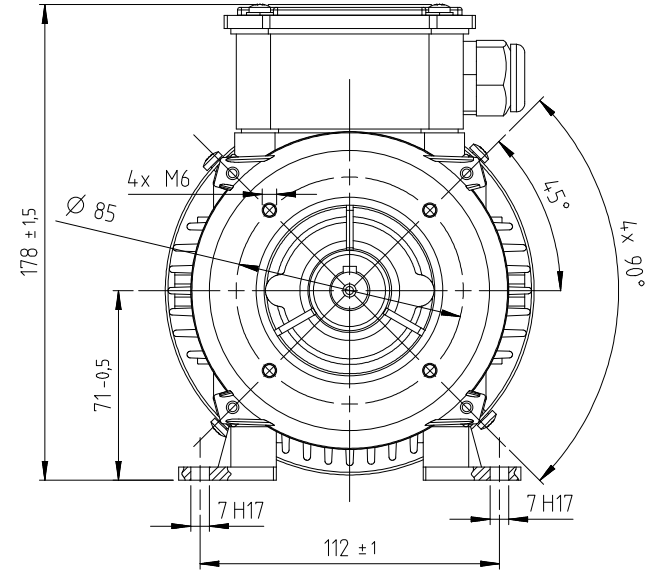
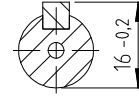




KESİT A-A
ÖLÇEK 1:1



PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA, KAPLAMA VS KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİNE UYGUN OLMALIDIR. RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART/COMPONENT SHALL CONFORM TO ARÇELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS.

TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR. APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.

1	İlk yayım.	AA		24.10.2020	EM.Ö.
REV NO	DEĞİŞİKLİK	DEĞ KOD	YAYIN NO	REV.TARİH	İMZA

MALZEME	TARİH	24.10.2020	İMZA	
	HAZIRLAYAN	Enes ÖZÇELİK		
	KONTROL	Ipek DOKUMCU		
	KONTROL	Erdem COSKUN		
	ONAY	B.TERTUGRUL		

ÖLÇEK	DIS GORUNUS QE71 PC KISA TK	REFERANS RESİM NO
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1:1		SAYFA / TAMAMI 1/1	A3
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	GENEL TOLERANSLAR(VERİLENLER DIŞINDA) ISO 2768-m					RESİM NO AR-000001533503		
	UZUNLUK	>= 6mm	±0,1	30-120mm	±0,3		400-1000mm	±0,8
		6-30mm	±0,2	120-400mm	±0,5		1000-2000mm	±1,2
	AÇI	>= 10mm	±1°	50-120mm	±20'		>= 400mm	±5'

Oblong işareti, istatistiksel proses kontrolü yapılacak ölçüleri tarifler
Oblong sign is used for definig statistical process control dimensions

K sembolü kalite kontrol ölçüleridir.
K symbol is used for Quality Control dimensions.