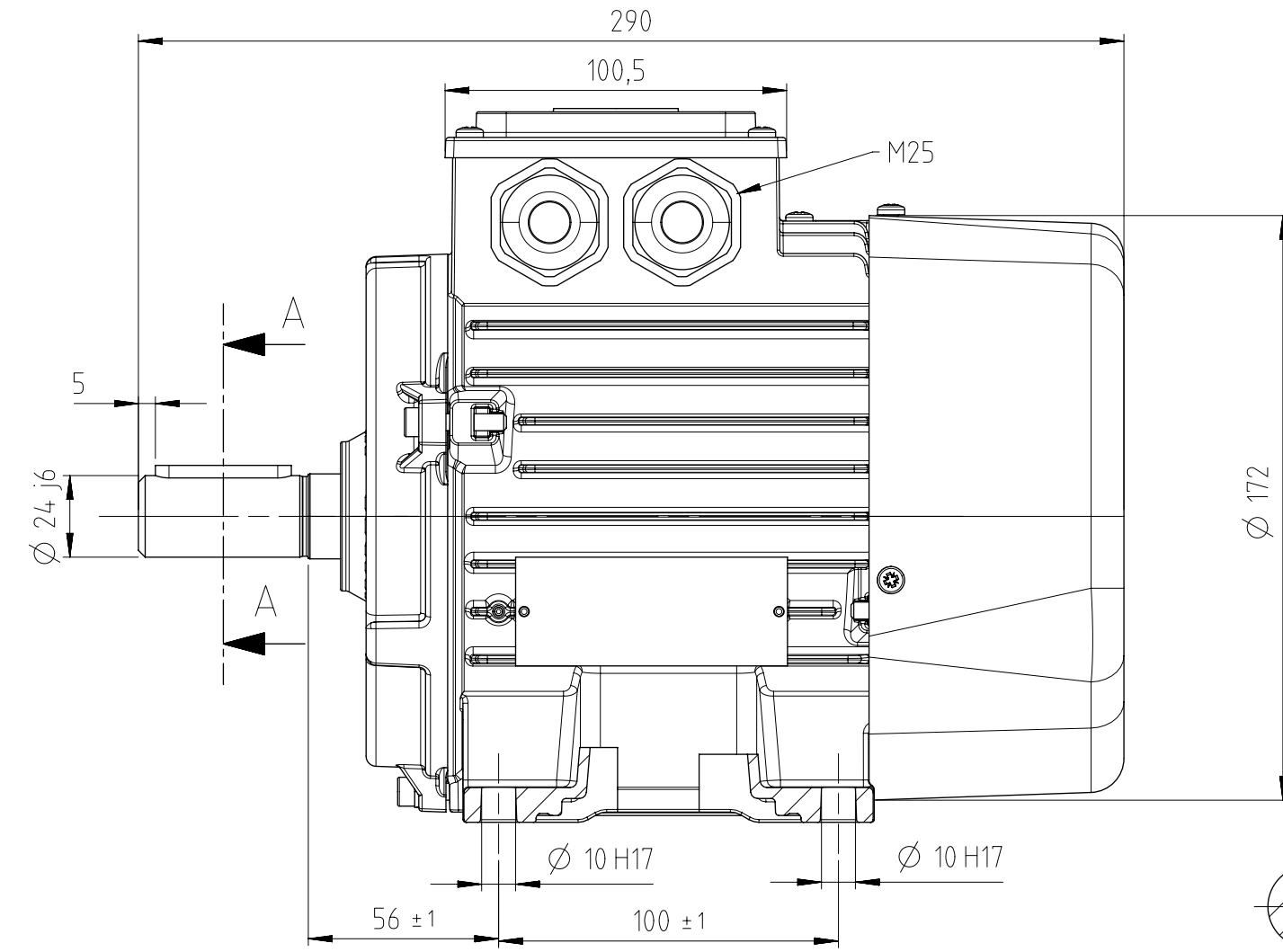
DETAY B  
ÖLÇEK 2:1

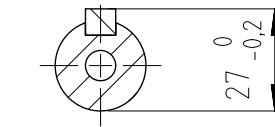
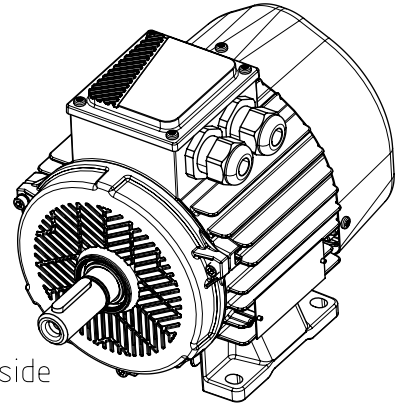
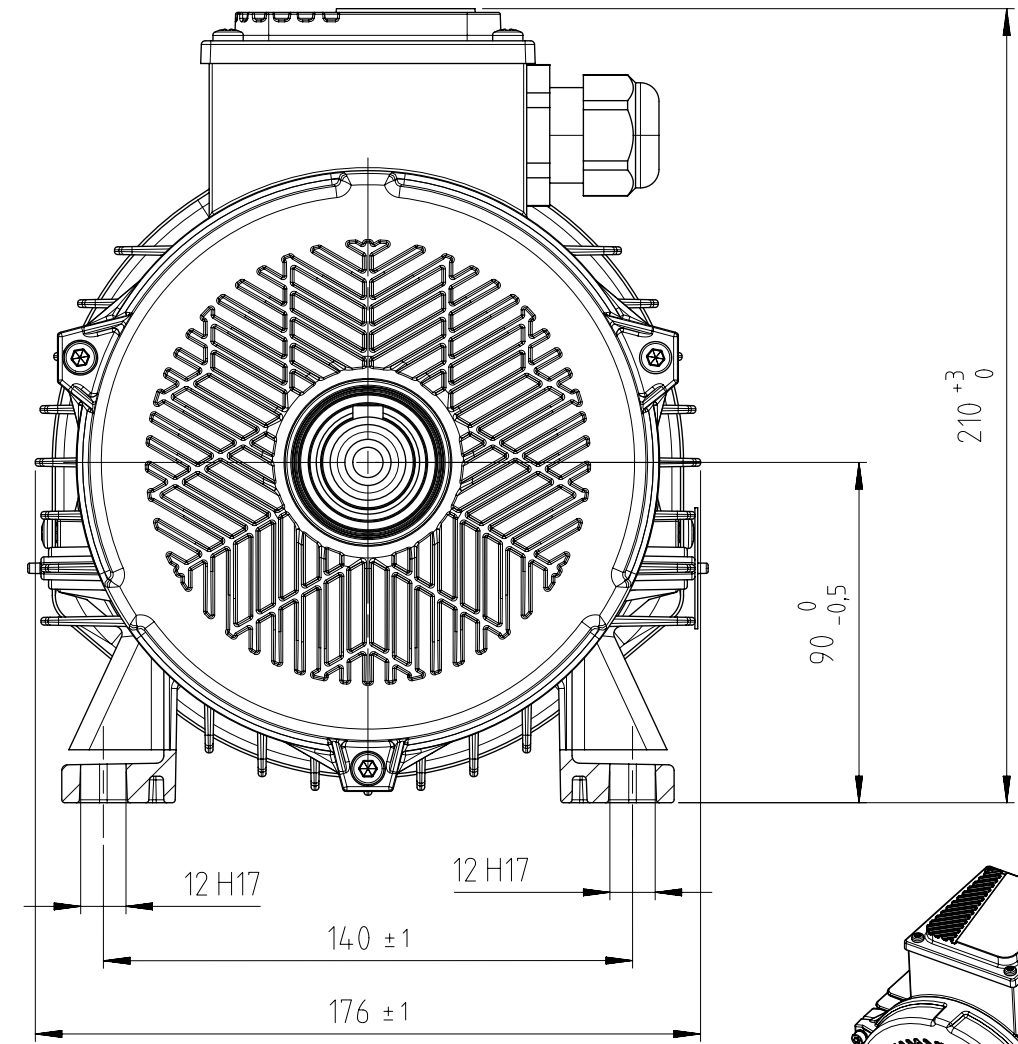
DIN 6885 Ax8x7x40

DR-4

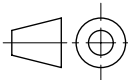
B

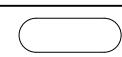
50<sup>0</sup><sub>-0,5</sub>

DIN 509 E0,6X0,3

KESİT A-A  
ÖLÇEK 1:2

Dimensions and tolerances (incl. runout and flatness) of drive-end side and feet are according to EN 50347

|                                                                                                                                   |                                    |                      |         |                                                                                                                                                                       |                                     |           |      |
|-----------------------------------------------------------------------------------------------------------------------------------|------------------------------------|----------------------|---------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|-----------|------|
| PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA, KAPLAMA VS KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİ'NE UYGUN OLMALIDIR. |                                    |                      |         | RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART/COMPONENT SHALL CONFORM TO ARÇELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS. |                                     |           |      |
| TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR.                                                    |                                    |                      |         | APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.                                                                                                    |                                     |           |      |
| 1                                                                                                                                 | Yeni yayınlandı                    |                      |         | AA                                                                                                                                                                    | CR-144532                           |           |      |
| REV NO                                                                                                                            | DEĞİŞİKLİK                         |                      |         | DEĞ KOD                                                                                                                                                               | YAYIN NO                            | REV.TARİH | İMZA |
| MALZEME                                                                                                                           |                                    |                      |         |                                                                                                                                                                       |                                     |           |      |
|                                              | TARİH                              | 21.01.2021           | İMZA    |                                                                                  | WAT MOTOR<br>SANAYİ VE TİCARET A.Ş. |           |      |
|                                                                                                                                   | HAZIRLAYAN                         | Doğan HACIDARICIOĞLU |         |                                                                                                                                                                       |                                     |           |      |
|                                                                                                                                   | KONTROL                            | Ozan DELİMAZI        |         |                                                                                                                                                                       |                                     |           |      |
|                                                                                                                                   | KONTROL                            | Burçak ASLAN         |         |                                                                                                                                                                       |                                     |           |      |
|                                                                                                                                   | ONAY                               | BT ERTUĞRUL          |         |                                                                                                                                                                       |                                     |           |      |
| ÖLÇEK                                                                                                                             |                                    |                      |         |                                                                                                                                                                       | REFERANS RESİM NO                   |           |      |
| 1:2                                                                                                                               | DIS GORUNUS QN90 KISA GOVDE AYAKLI |                      |         |                                                                                                                                                                       | SAYFA / TAMAMI 1/1 A3               |           |      |
| GENEL TOLERANSLAR(VERİLENLER DIŞINDA) ISO 8062-3                                                                                  |                                    |                      |         |                                                                                                                                                                       |                                     |           |      |
|                                              | ÖLÇÜ TOLERANSLARI DCTG-7           |                      |         | Verilmeyen düzlemsellik, dairesellik, paralellik, diklik simetriklik ve eksenellik için ISO 8062-3 GCTG-4 geçerlidir.                                                 |                                     |           |      |
|                                                                                                                                   | >= 10                              | +0,75                | 40-63   | +1                                                                                                                                                                    | 250-400                             | +1,6      |      |
|                                                                                                                                   | 10-16                              | +0,8                 | 63-100  | +1,1                                                                                                                                                                  | 400-630                             | +1,8      |      |
|                                                                                                                                   | 16-25                              | +0,85                | 100-160 | +1,25                                                                                                                                                                 | 630-1000                            | +2        |      |
|                                                                                                                                   | 25-40                              | +0,9                 | 160-250 | +1,4                                                                                                                                                                  |                                     |           |      |
| RESİM NO<br>6722247xx                                                                                                             |                                    |                      |         |                                                                                                                                                                       |                                     |           |      |



Oblong işareti, istatistiksel proses kontrolü yapılacak ölçüleri tarifler  
Oblong sign is used for definiq statistical process control dimensions



K sembolü kalite kontrol ölçüleridir.  
K symbol is used for Quality Control dimensions.