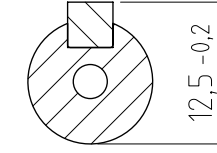
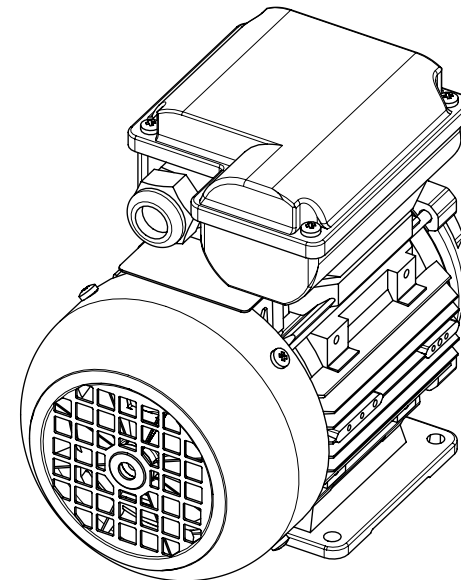
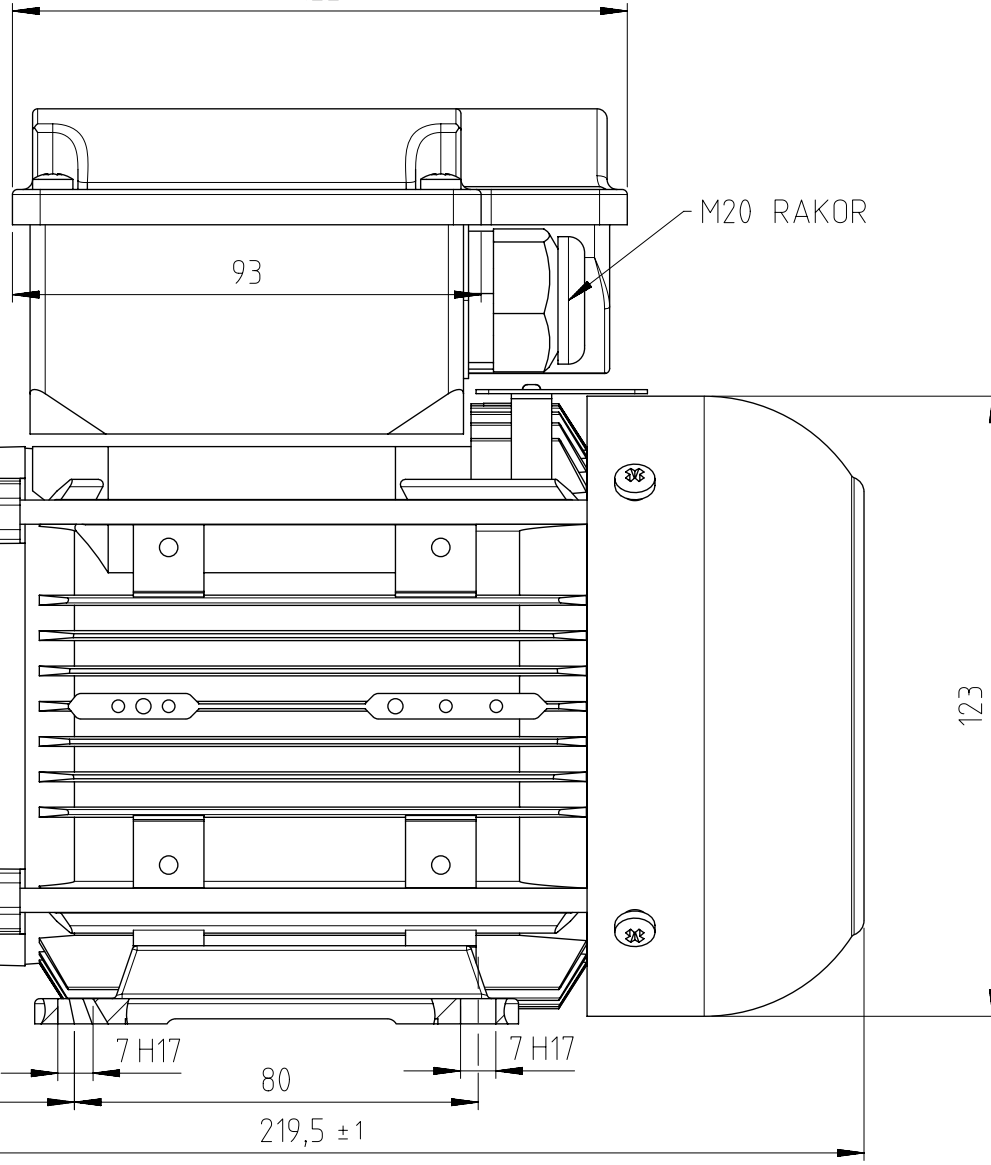
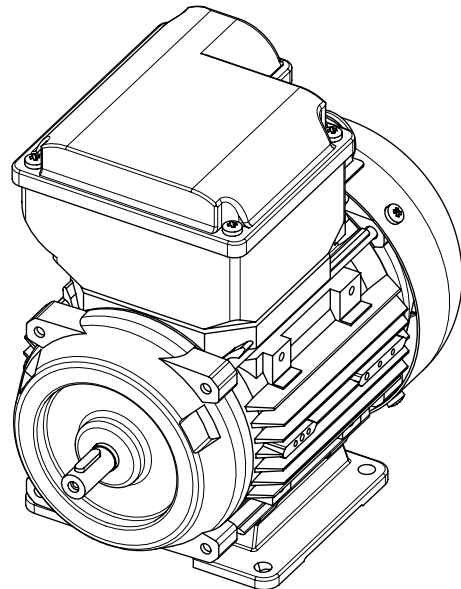
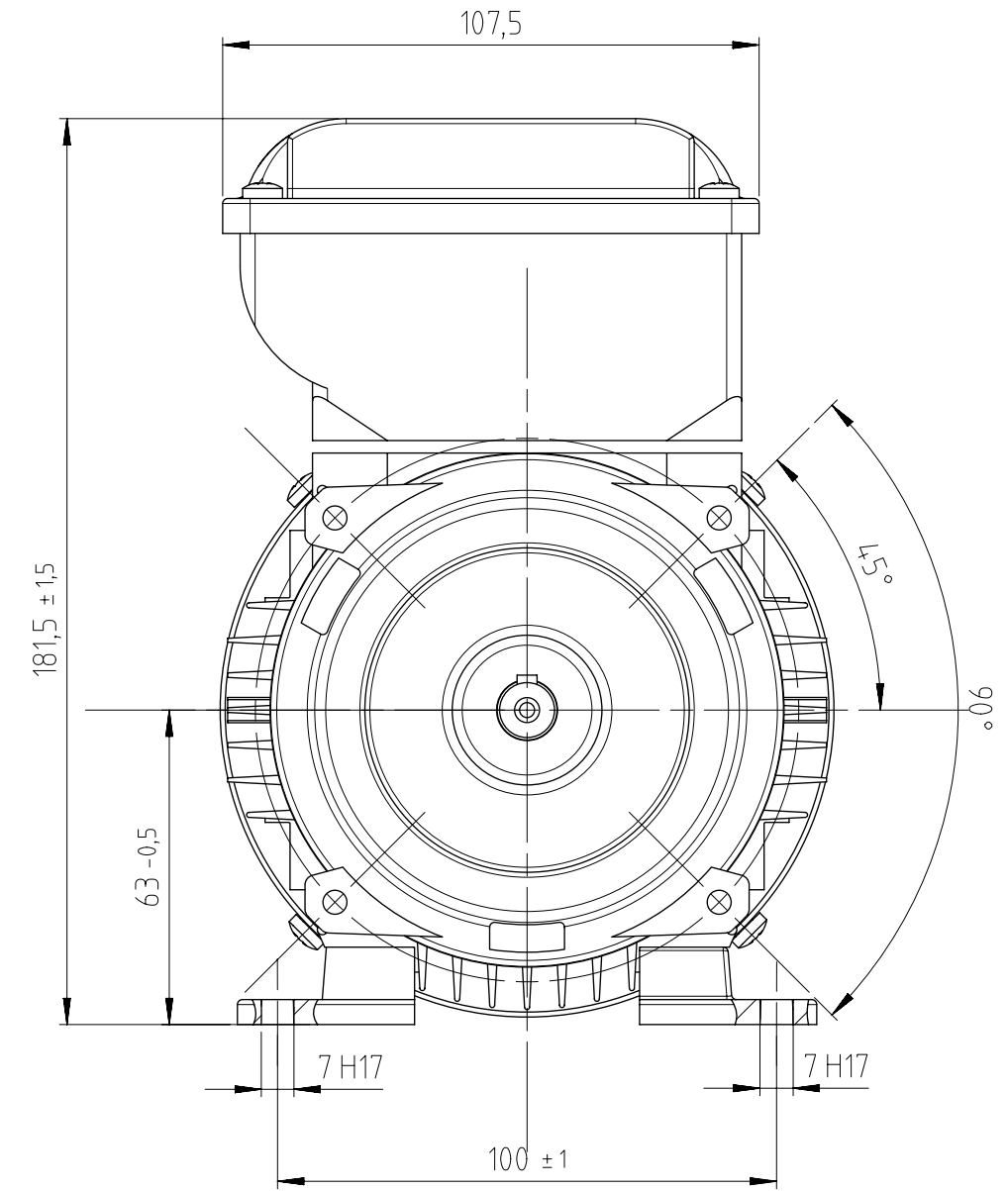
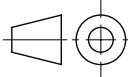


Ø 11 j6
3
23 -0,5



KESİT A-A
ÖLÇEK 3:2



PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA, KAPLAMA VS KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİ'NE UYGUN OLMALIDIR.				RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART/COMPONENT SHALL CONFORM TO ARÇELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS.			
TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR.				APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.			
1	Yeni yayınlandı			AA	CR*	11.12.2020	E.M.Ö.
REV NO	DEĞİŞİKLİK			DEĞ KOD	YAYIN NO	REV.TARİH	İMZA
MALZEME		Talimat no :xxxxxxxx					
	TARİH	11.12.2020	İMZA			WAT MOTOR SANAYİ VE TİCARET A.Ş.	
	HAZIRLAYAN	ENES ÖZÇELİK					
	KONTROL	LDÖKÜMCÜ					
	KONTROL	E.COŞKUN					
	ONAY	B.T.ERTUĞRUL					
ÖLÇEK	DIS GORUNUS QM63 B3 OUTLOOK VIEW QE63					REFERANS RESİM NO	
1:1						SAYFA / TAMAMI 1/1	
	GENEL TOLERANSLAR(VERİLENLER DIŞINDA) ISO 2768-m						
	UZUNLUK	>= 6mm	±0,1	30-120mm	±0,3	400-1000mm	±0,8
		6-30mm	±0,2	120-400mm	±0,5	1000-2000mm	±1,2
	AÇI	>= 10mm	±1°	50-120mm	±20'	>= 400mm	±5'
		10-50mm	±30'	120-400mm	±10'		
					RESİM NO		
					AR-000001546767		

Ø Oblong işareti, istatistiksel proses kontrolü yapılacak ölçüleri tarifler
Oblong sign is used for definiq statistical process control dimensions

Ⓚ K sembolü kalite kontrol ölçüleridir.
K symbol is used for Quality Control dimensions.