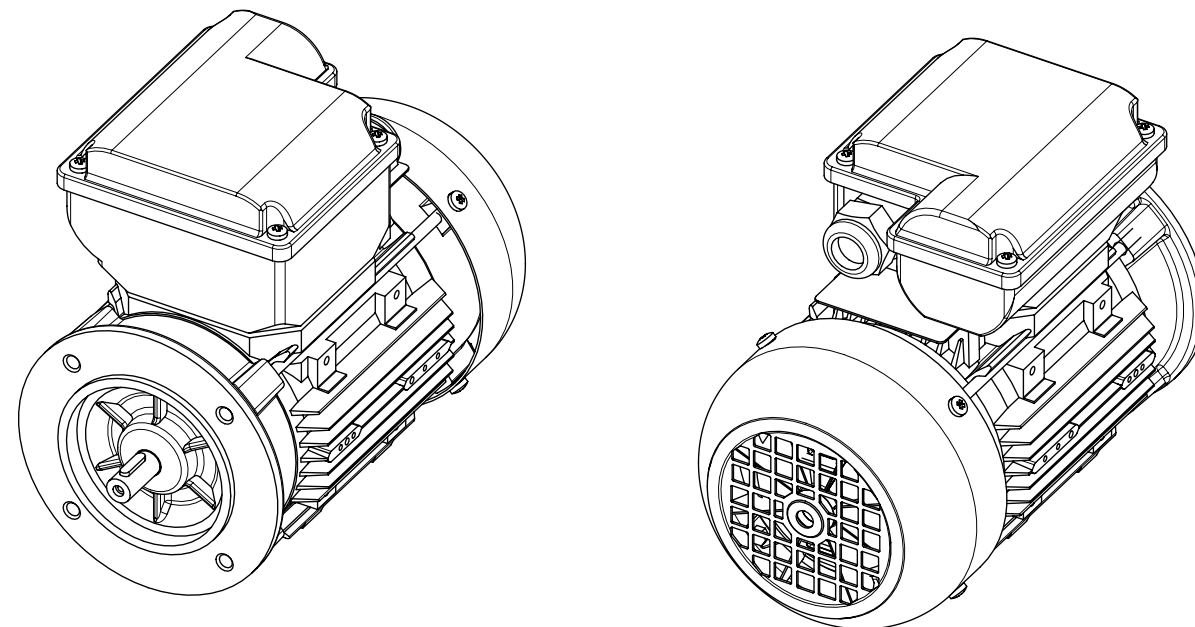
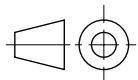


Technical drawing of a circular mechanical component, likely a motor or pump housing, showing a top view and a side view. The top view is a circle with a diameter of $\varnothing 100$. It features a central hub with six radial slots and a central mounting point. The outer rim has four mounting holes, each labeled $4 \times M6$. The side view shows a cylindrical body with a total height of $118,5 \pm 1,5$ and a top flange with a diameter of $107,5$. The flange is secured by four screws. The bottom view shows a circular base with a diameter of $\varnothing 60 \times 7$ and a 45° chamfered edge.



PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA KAPLAMA VE KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİ'NE UYGUN OLMALIDIR.				RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART/COMPONENT SHALL CONFORM TO ARÇELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS.													
TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR.								APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.									
1		Yeni yayınlandı						AA		CR*		22.10.2020		E.M.Ö.			
REV NO		DEĞİŞİKLİK						DEĞ KOD		YAYIN NO		REV.TARİH		İMZA			
MALZEME		Talimat no :xxxxxxxxx															
		TARİH		22.10.2020				İMZA		 WAT MOTOR SANAYİ VE TİCARET A.Ş.							
		HAZIRLAYAN		ENES ÖZCELİK													
		KONTROL		İ.DÖKÜMCÜ													
		KONTROL		E.COŞKUN													
		ONAY		B.T.ERTUĞRUL													
ÖLÇEK		DIS GORUNUS QM63 FB DERIN										REFERANS RESİM NO					
1:1		OUTLOOK VIEW QM63 B14b										KTA					
		GENEL TOLERANSLAR(VERİLENLER DIŞINDA) ISO 2768-m										SAYFA / TAMAMI 1/1 A3					
		UZUNLUK		>= 6mm ±0,1		30-120mm ±0,3		400-1000mm ±0,8		RESİM NO							
				6-30mm ±0,2		120-400mm ±0,5		1000-2000mm ±1,2									
		AÇI		>= 10mm ±1°		50-120mm ±20'		>= 400mm ±5'		AR-000001546819							
10-50mm ±30'				120-400mm ±10'													

	Oblong işareti, istatistiksel proses kontrolü yapılacak ölçüleri tarifler Oblong sign is used for definiq statistical process control dimensions
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(K) K sembolü kalite kontrol ölçüleridir.
K symbol is used for Quality Control dimensions.