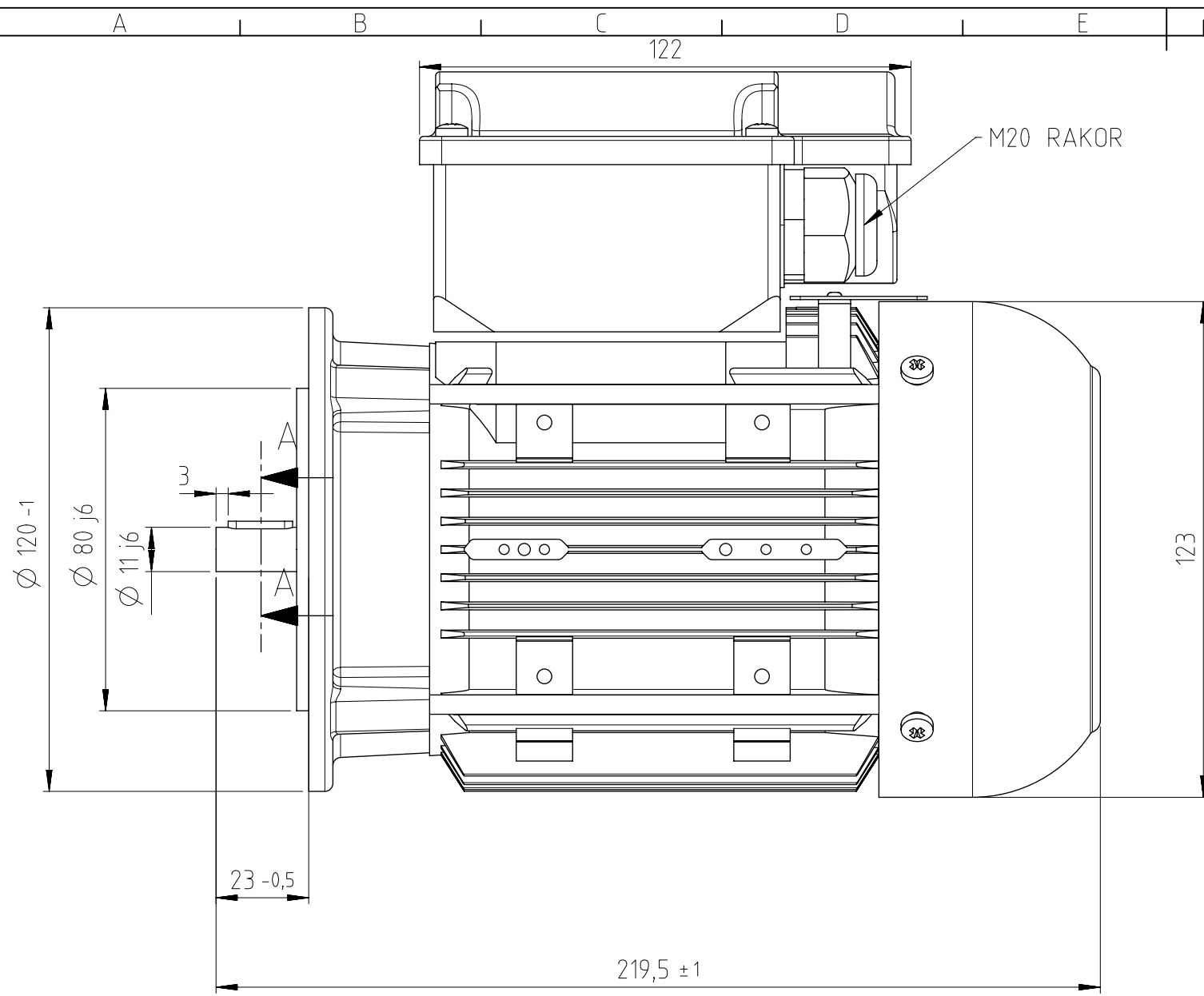
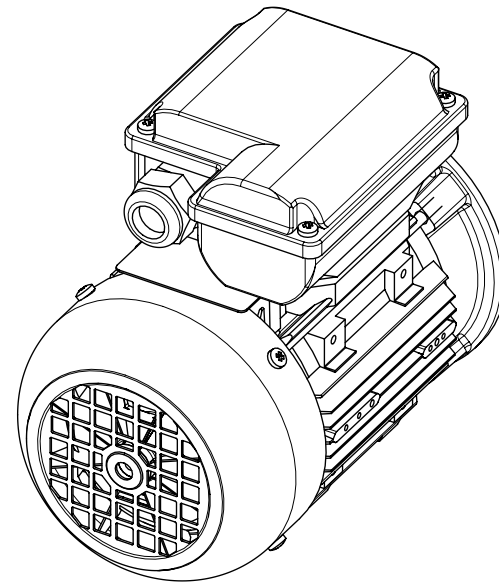
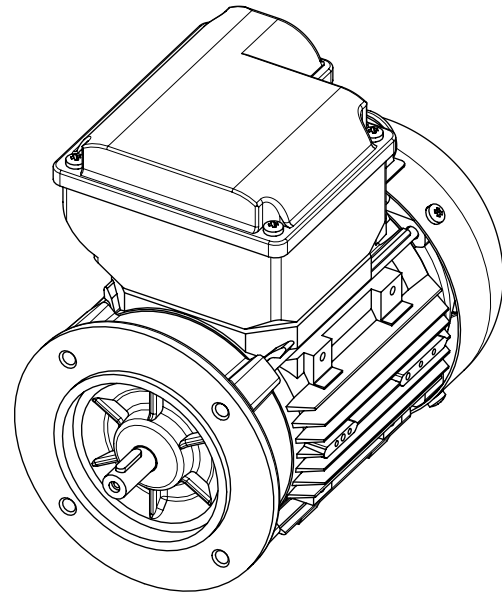
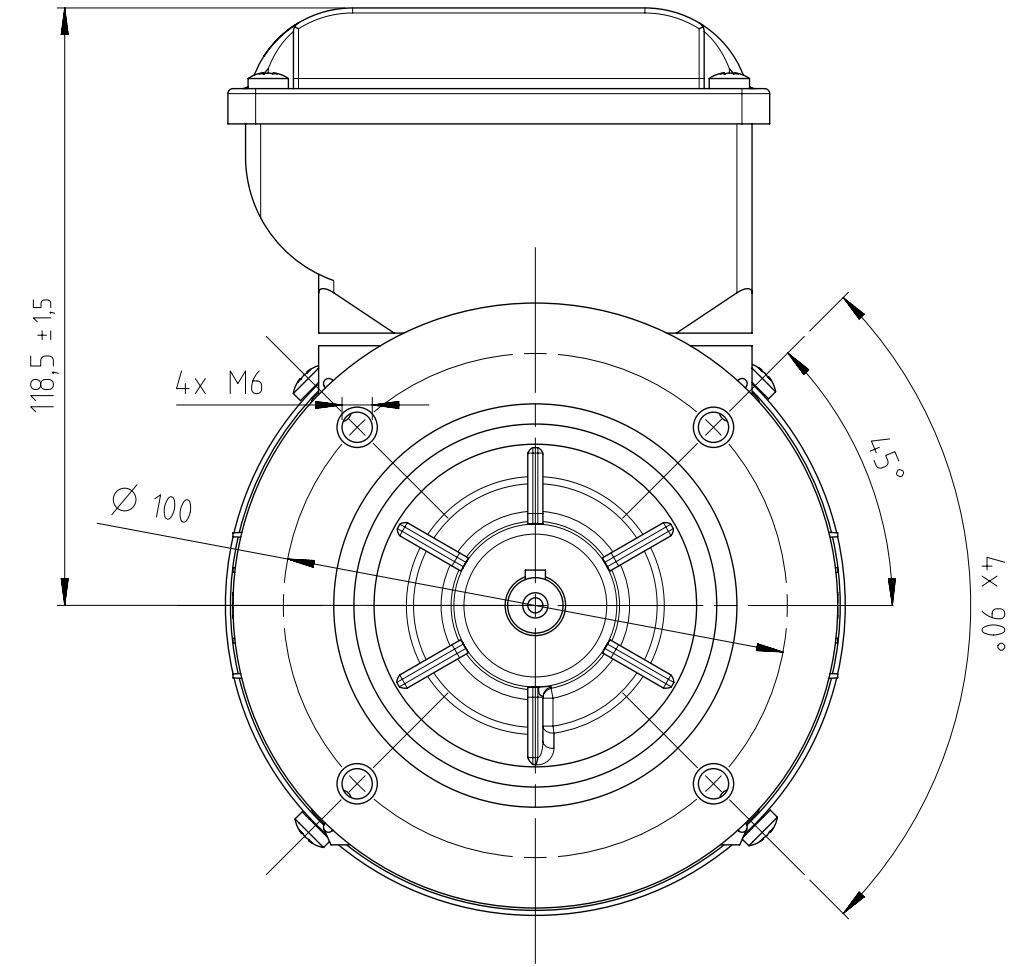
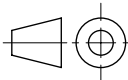
KESİT A-A
ÖLÇEK 3:2

PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA, KAPLAMA VS KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİ'NE UYGUN OLMALIDIR.				RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART/COMPONENT SHALL CONFORM TO ARÇELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS.			
TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR.				APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.			
1	Yeni yayınlandı			AA	CR*	22.10.2020	E.M.Ö.
REV NO	DEĞİŞİKLİK			DEĞ KOD	YAYIN NO	REV.TARİH	İMZA
MALZEME		Talimat no :xxxxxxxx					
	TARİH	22.10.2020	İMZA		 WAT MOTOR SANAYİ VE TİCARET A.Ş.		
	HAZIRLAYAN	ENES ÖZÇELİK					
	KONTROL	LDÖKÜMCÜ					
	KONTROL	E.COŞKUN					
	ONAY	B.T.ERTUĞRUL					
ÖLÇEK		DIS GORUNUS QM63 FB OUTLOOK VIEW QM63 B14b				REFERANS RESİM NO	
1:1						SAYFA / TAMAMI 1/1 A3	
	GENEL TOLERANSLAR(VERİLENLER DIŞINDA) ISO 2768-m						RESİM NO
	UZUNLUK	>= 6mm	±0,1	30-120mm	±0,3	400-1000mm	±0,8
		6-30mm	±0,2	120-400mm	±0,5	1000-2000mm	±1,2
	AÇI	>= 10mm	±1°	50-120mm	±20'	>= 400mm	±5'
		10-50mm	±30'	120-400mm	±10'		
						AR-000001546818	

 Oblong işareti, istatistiksel proses kontrolü yapılacak ölçüleri tarifler
Oblong sign is used for definiq statistical process control dimensions

 K sembolü kalite kontrol ölçüleridir.
K symbol is used for Quality Control dimensions.