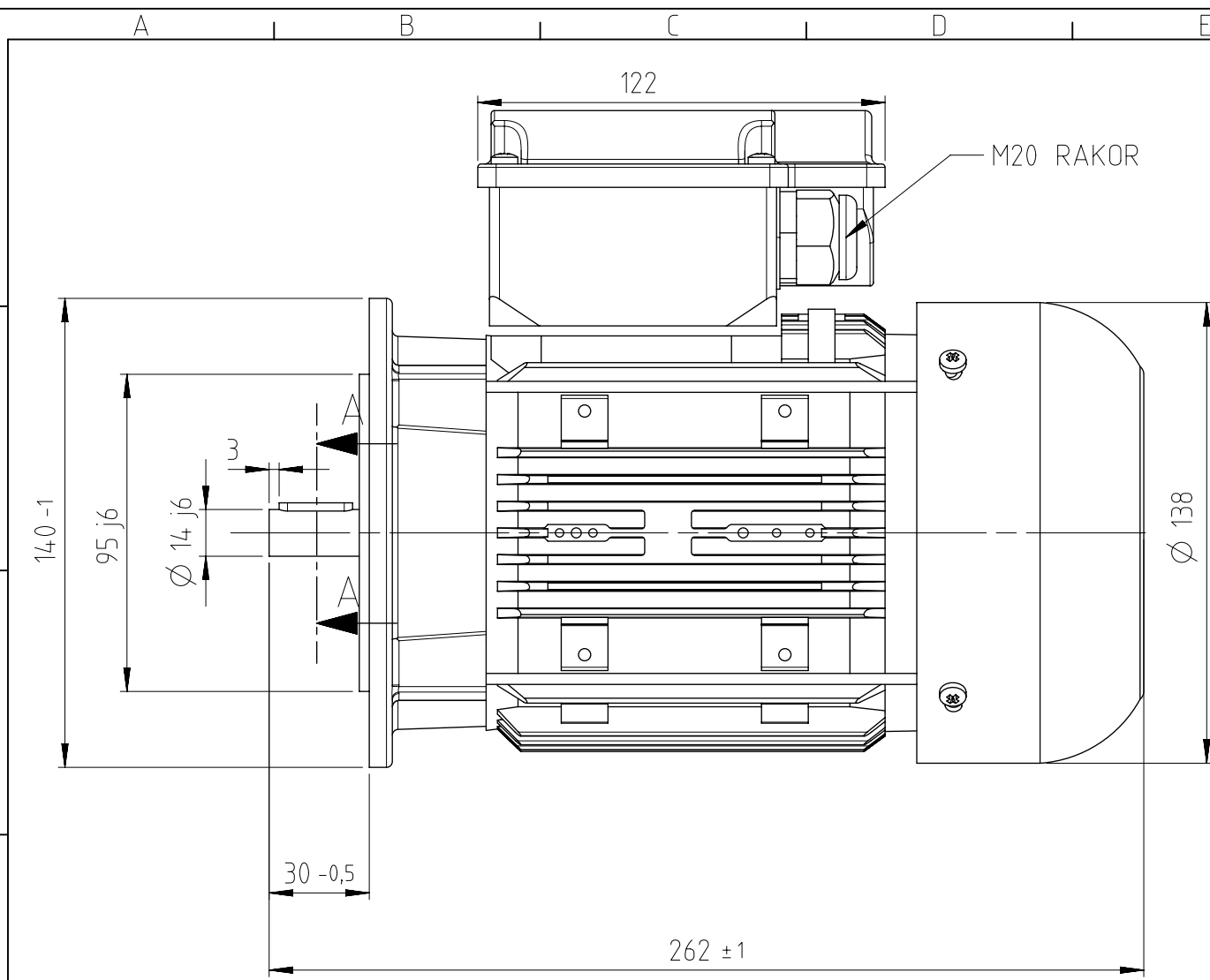
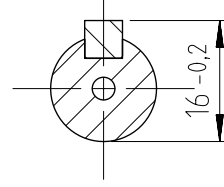
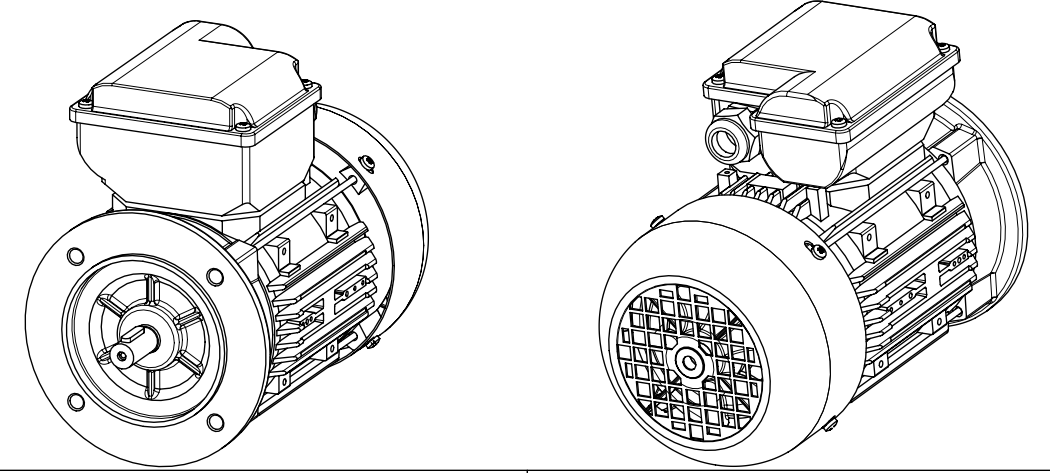
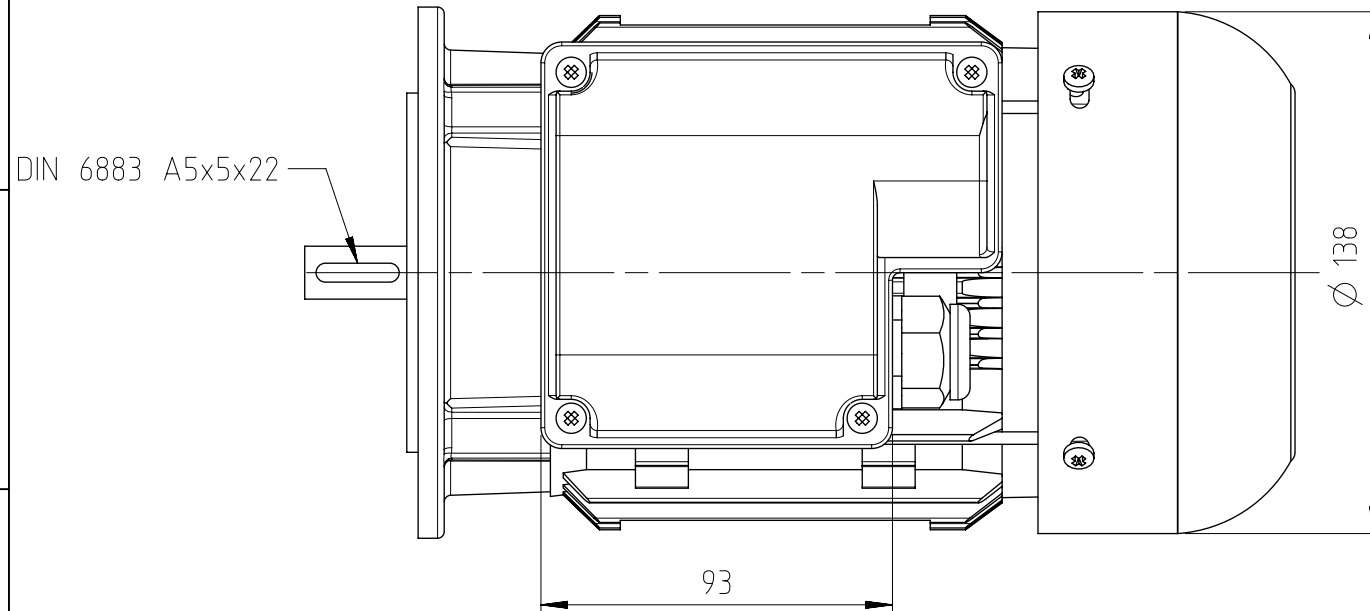
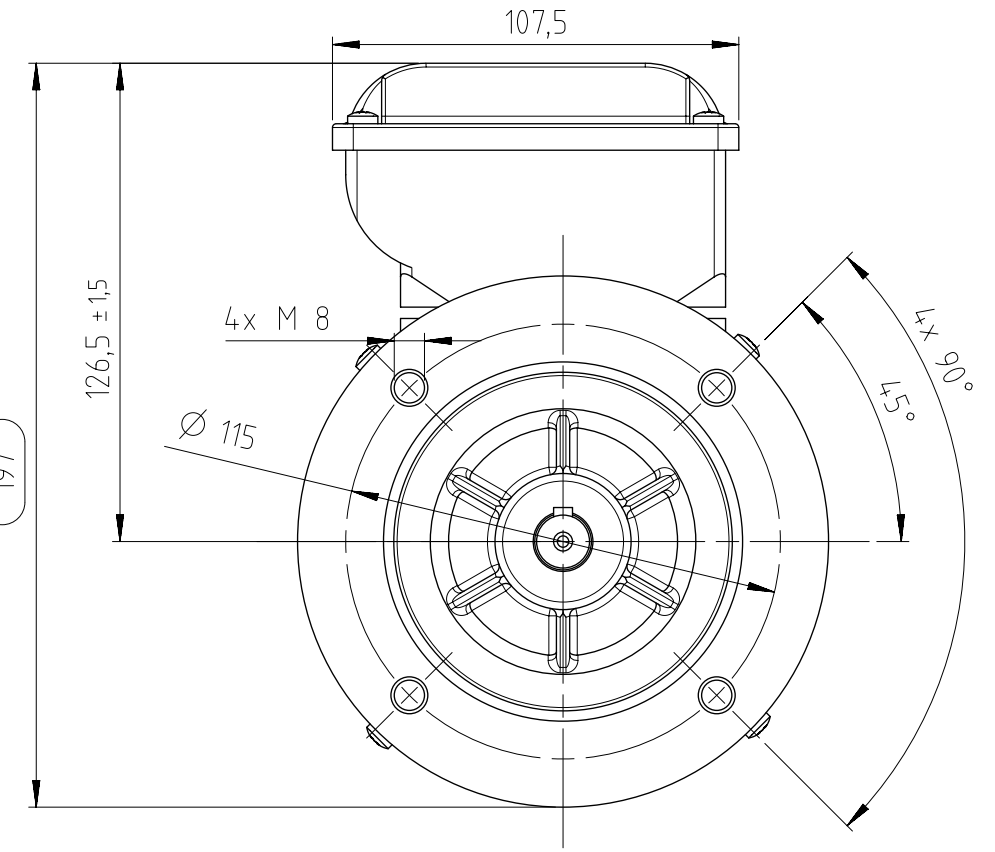


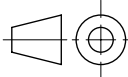


KESİT A-A
ÖLÇEK 1:1



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PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA KAPLAMA VS KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİ'NE UYGUN OLMALIDIR.				RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART/COMPONENT SHALL CONFORM TO ARCELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS.			
TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR.				APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.			
1	İlk yayım.			AA		11.12.2020	E.M.Ö.
REV NO	DEĞİŞİKLİK			DEĞ KOD	YAYIN NO	REV.TARİH	İMZA
MALZEME							
	TARİH	11.12.2020	İMZA			WAT MOTOR SANAYİ VE TİCARET A.Ş.	
	HAZIRLAYAN	Enes ÖZÇELİK					
	KONTROL	Ipek DOKUMCU					
	KONTROL	Erdem COSKUN					
	ONAY	B.T.ERTUGRUL					
ÖLÇEK	DIS GORUNUS QM71 FB DERIN KTA				REFERANS RESİM NO		
1:1					SAYFA / TAMAMI		1/1 A3
	GENEL TOLERANSLAR(VERİLENLER DIŞINDA) ISO 2768-m						RESİM NO
	UZUNLUK	>= 6mm	±0,1	30-120mm	±0,3	400-1000mm	±0,8
		6-30mm	±0,2	120-400mm	±0,5	1000-2000mm	±1,2
	AÇI	>= 10mm	±1°	50-120mm	±20'	>= 400mm	±5'
		10-50mm	±30'	120-400mm	±10'		
						AR-000001546741	

○ Oblong işareti, istatistiksel proses kontrolü yapılacak ölçüleri tarifler
Oblong sign is used for definiq statistical process control dimensions

Ⓚ K sembolü kalite kontrol ölçüleridir.
K symbol is used for Quality Control dimensions.