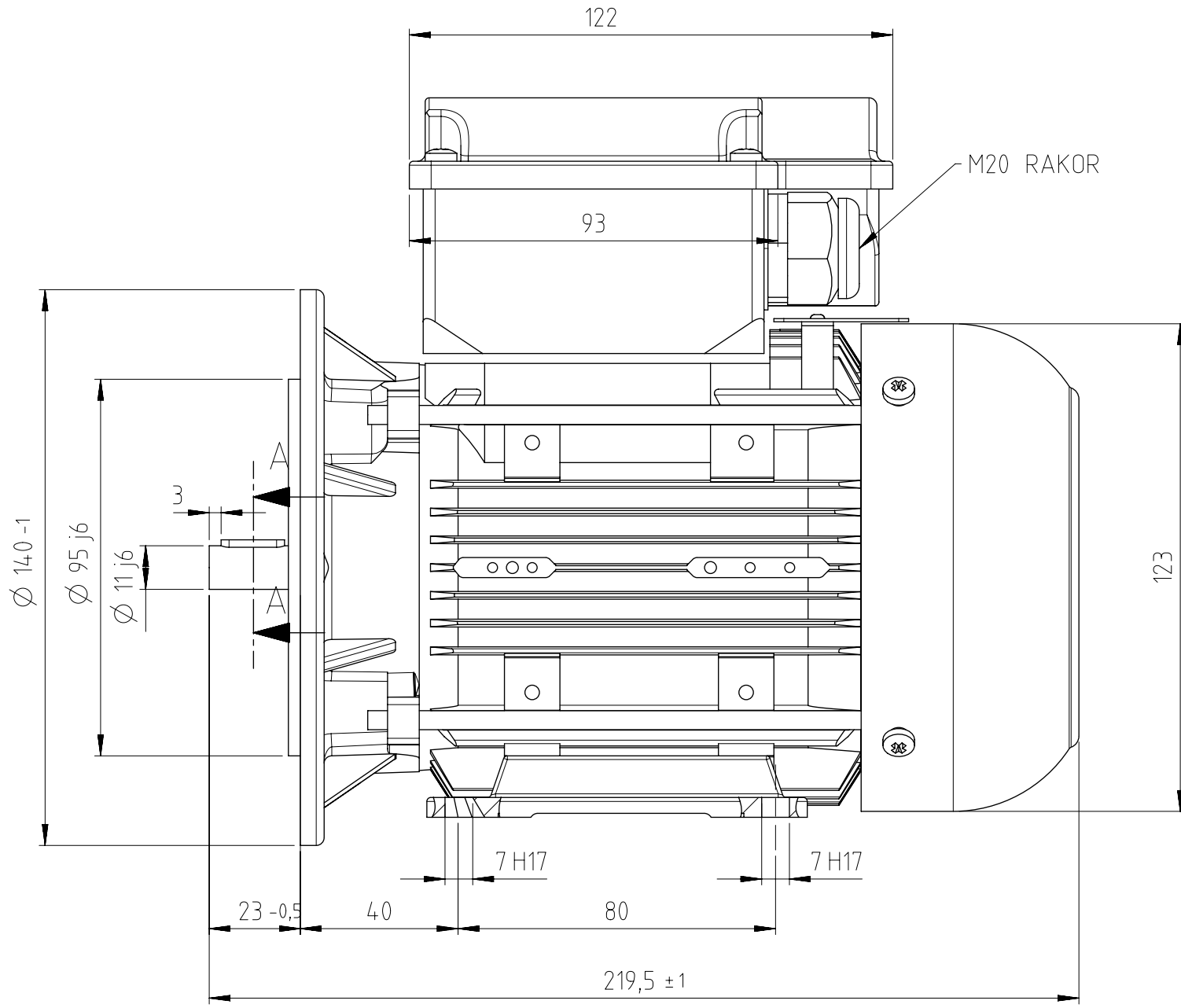
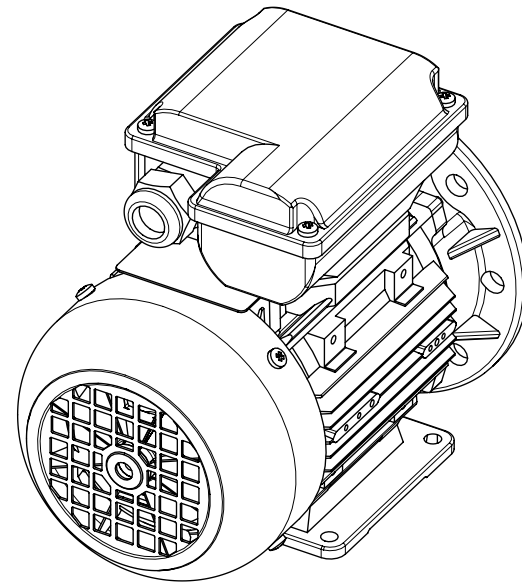
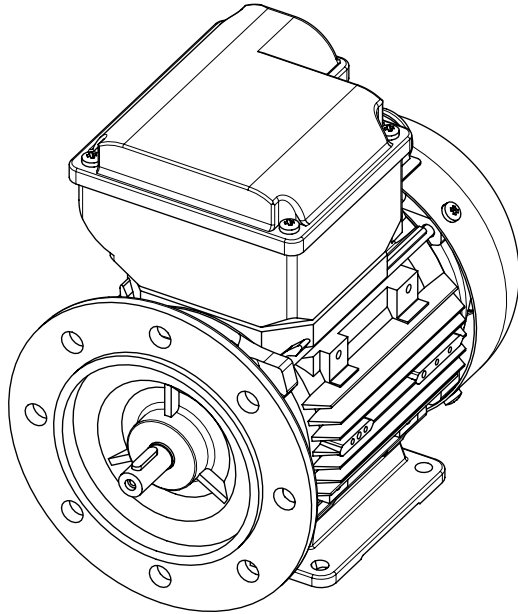
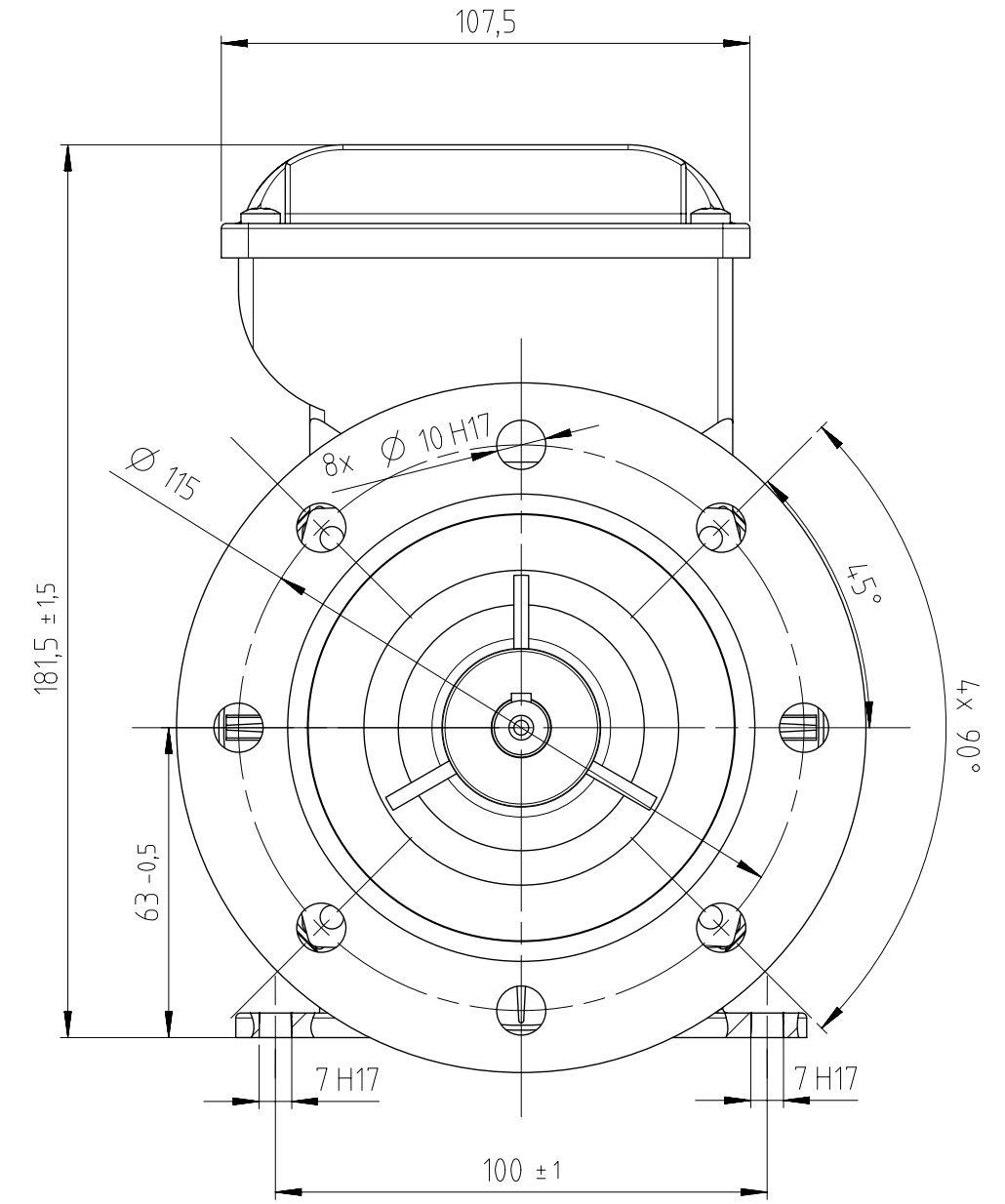
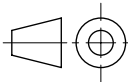


KESİT A-A
ÖLÇEK 3:2



PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA, KAPLAMA VS KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİ'NE UYGUN OLMALIDIR.				RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART/COMPONENT SHALL CONFORM TO ARCELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS.				
TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR.				APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.				
1	Yeni yayınlandı			AA	CR*	11.12.2020	E.M.Ö.	
REV NO	DEĞİŞİKLİK			DEĞ KOD	YAYIN NO	REV.TARİH	İMZA	
MALZEME		Talimat no :xxxxxxxx						
	TARİH	11.12.2020	İMZA			WAT MOTOR SANAYİ VE TİCARET A.Ş.		
	HAZIRLAYAN	ENES ÖZÇELİK						
	KONTROL	LDÖKÜMCÜ						
	KONTROL	E.COŞKUN						
	ONAY	B.T.ERTUĞRUL						
<u>ÖLÇEK</u> 1:1	DIS GORUNUS QM63 PA OUTLOOK VIEW QE63				REFERANS RESİM NO			
					SAYFA / TAMAMI 1/1		A3	
	GENEL TOLERANSLAR(VERİLENLER DIŞINDA) ISO 2768-m						<u>RESİM NO</u> AR-000001546773	
	UZUNLUK	>= 6mm	±0,1	30-120mm	±0,3	400-1000mm		±0,8
		6-30mm	±0,2	120-400mm	±0,5	1000-2000mm		±1,2
	AÇI	>= 10mm	±1°	50-120mm	±20'	>= 400mm		±5'
		10-50mm	±30'	120-400mm	±10'			

Oblong işareti, istatistiksel proses kontrolü yapılacak ölçüleri tarifler
Oblong sign is used for definiq statistical process control dimensions

K K sembolü kalite kontrol ölçüleridir.
K symbol is used for Quality Control dimensions.