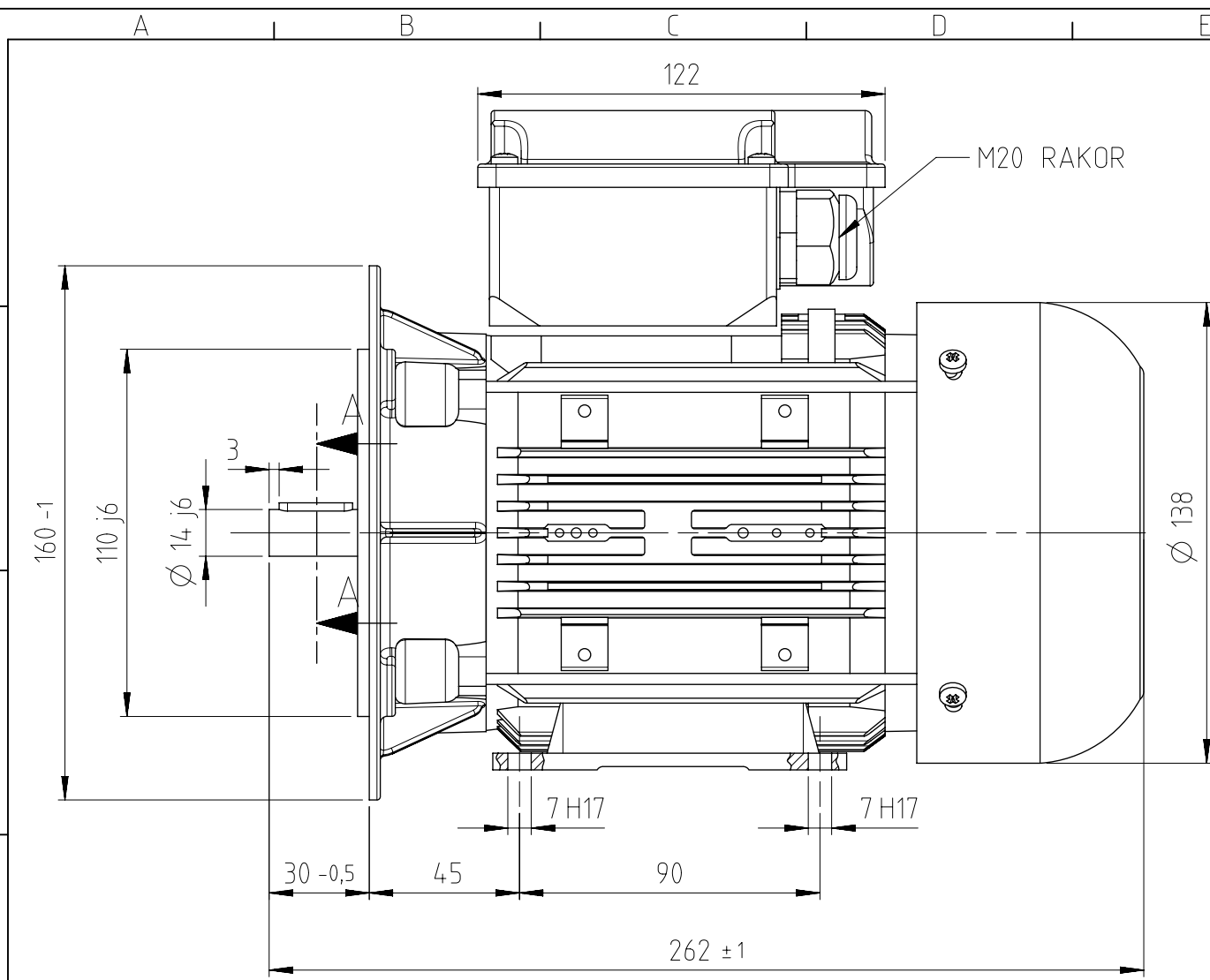
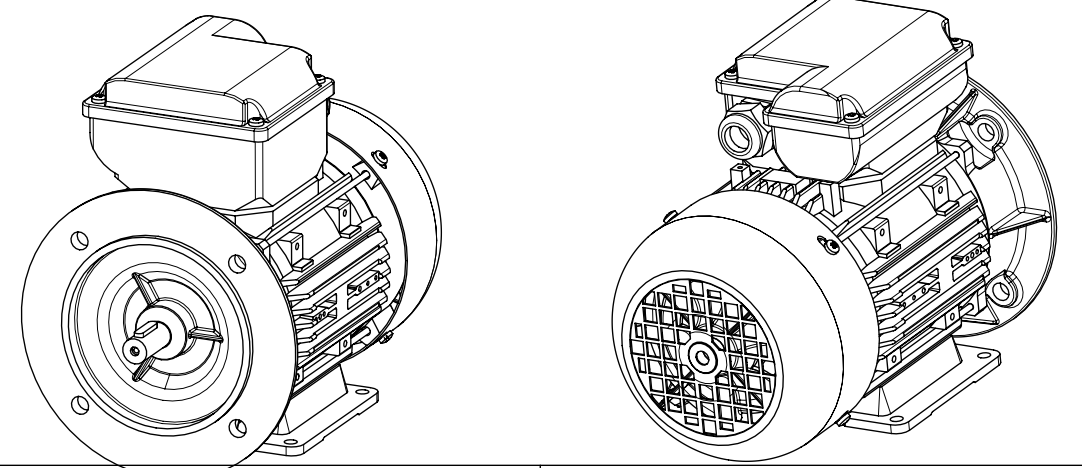
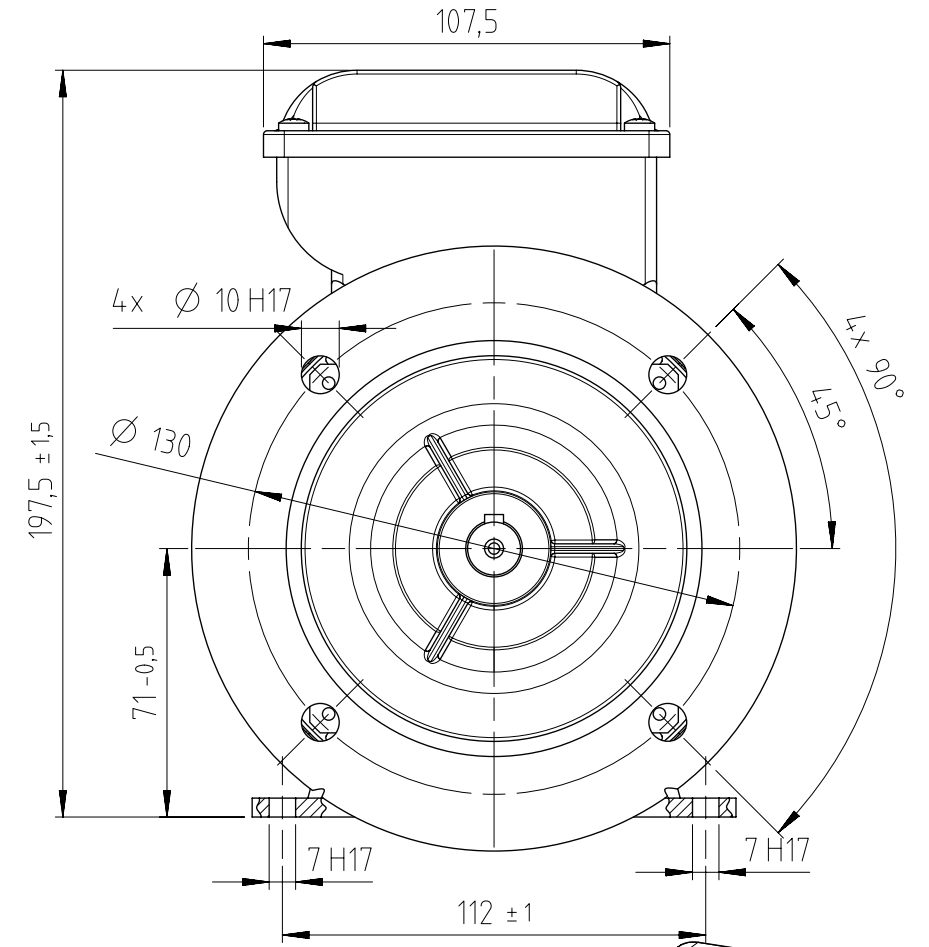
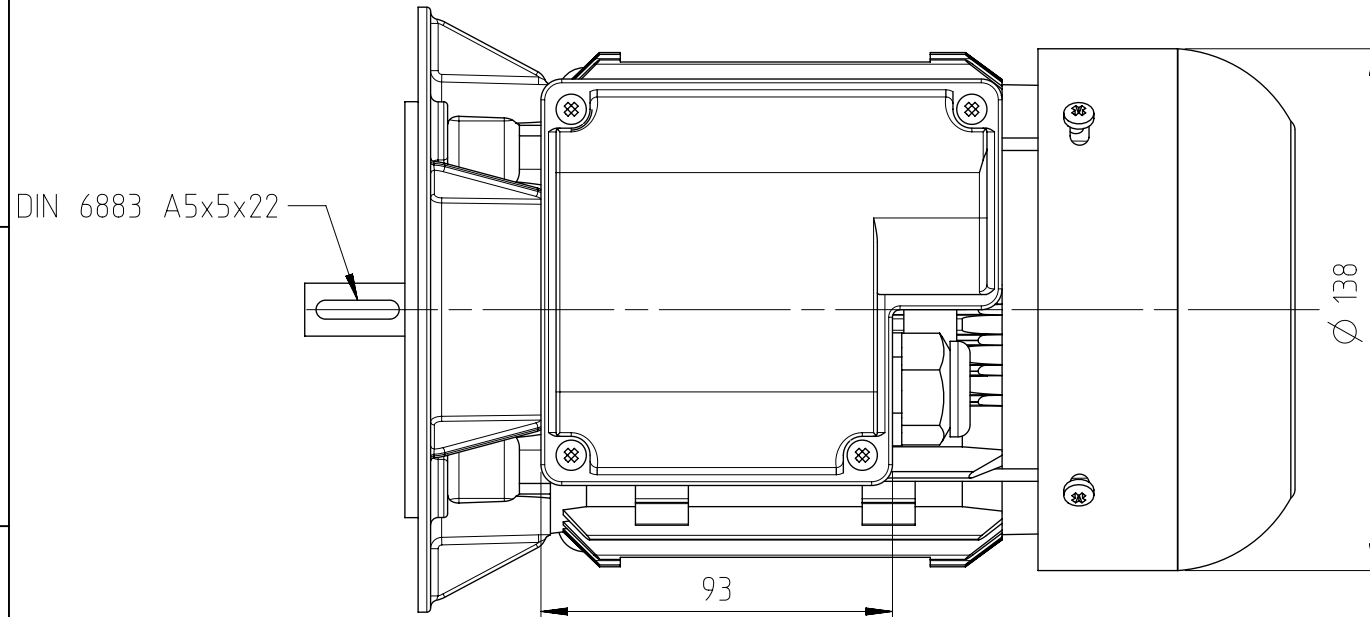
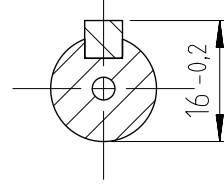


KESİT A-A
ÖLÇEK 1:1

PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA, KAPLAMA VS KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİ'NE UYGUN OLMALIDIR.	RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART/COMPONENT SHALL CONFORM TO ARÇELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS.
TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR.	APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.

1	İlk yayım.	AA		11.12.2020	E.M.Ö.
REV NO	DEĞİŞİKLİK	DEĞ KOD	YAYIN NO	REV.TARİH	İMZA

MALZEME				
	TARİH	11.12.2020	İMZA	 WAT MOTOR SANAYİ VE TİCARET A.Ş.
	HAZIRLAYAN	Enes ÖZÇELİK		
	KONTROL	Ipek DOKUMCU		
	KONTROL	Erdem COSKUN		
	ONAY	B.T.ERTUGRUL		

ÖLÇEK	DIS GORUNUS QM71 PA DERIN KTA	REFERANS RESİM NO
1:1		SAYFA / TAMAMI 1/1 A3

	GENEL	TOLERANSLAR(VERİLENLER DIŞINDA) ISO 2768-m				RESİM NO	
	UZUNLUK	>= 6mm	±0,1	30-120mm	±0,3	400-1000mm	±0,8
		6-30mm	±0,2	120-400mm	±0,5	1000-2000mm	±1,2
	AÇI	>= 10mm	±1°	50-120mm	±20'	>= 400mm	±5'
10-50mm		±30'	120-400mm	±10'			
AR-000001546716							

Oblong işareti, istatistiksel proses kontrolü yapılacak ölçüleri tarifler
 Oblong sign is used for definiq statistical process control dimensions

K sembolü kalite kontrol ölçüleridir.
 K symbol is used for Quality Control dimensions.