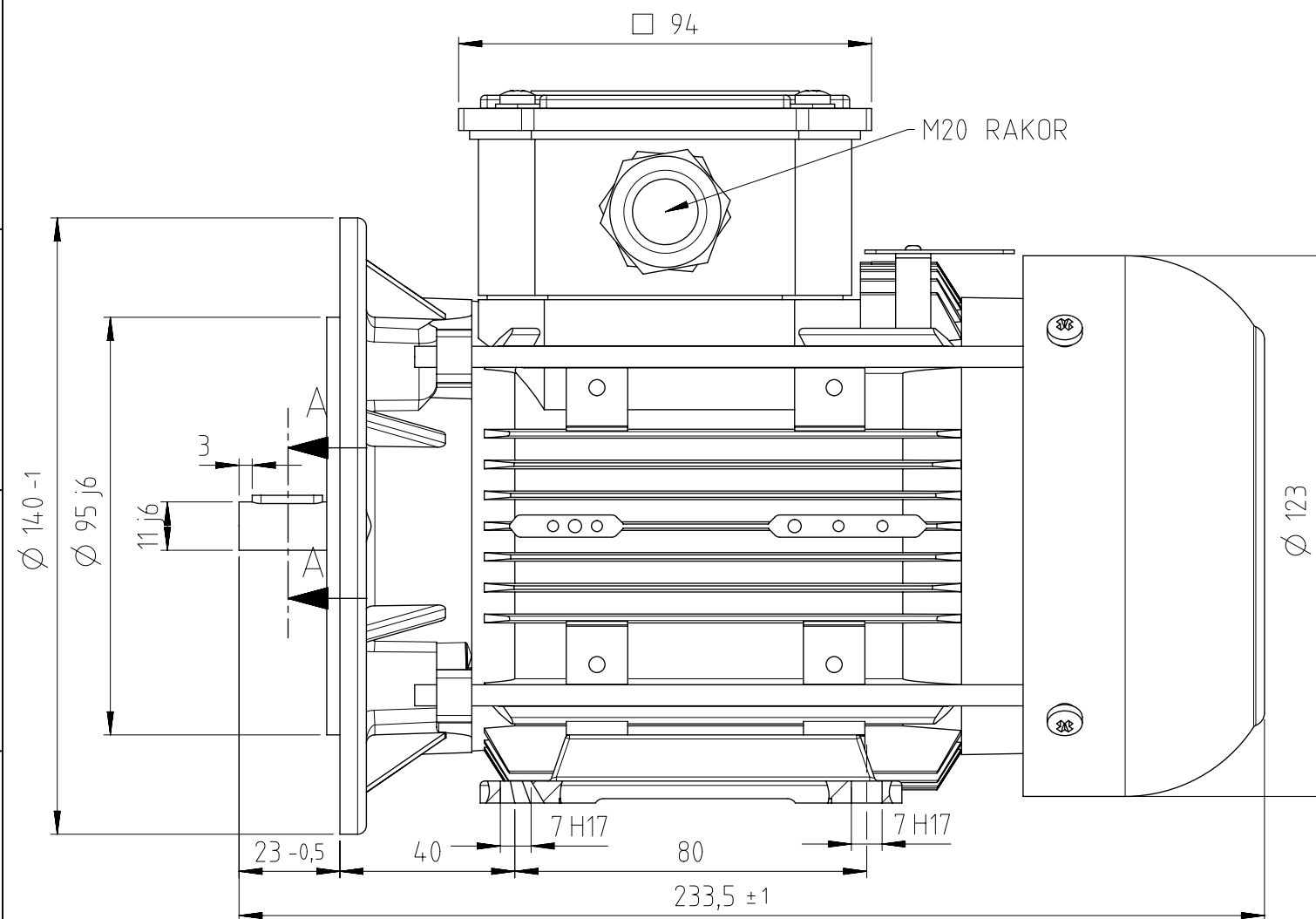
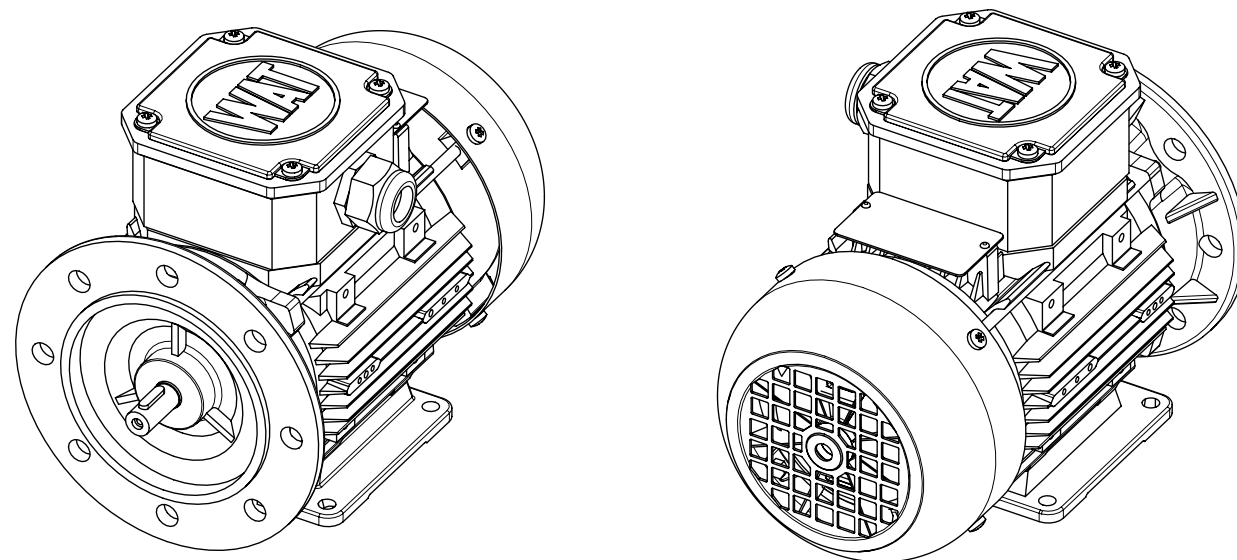
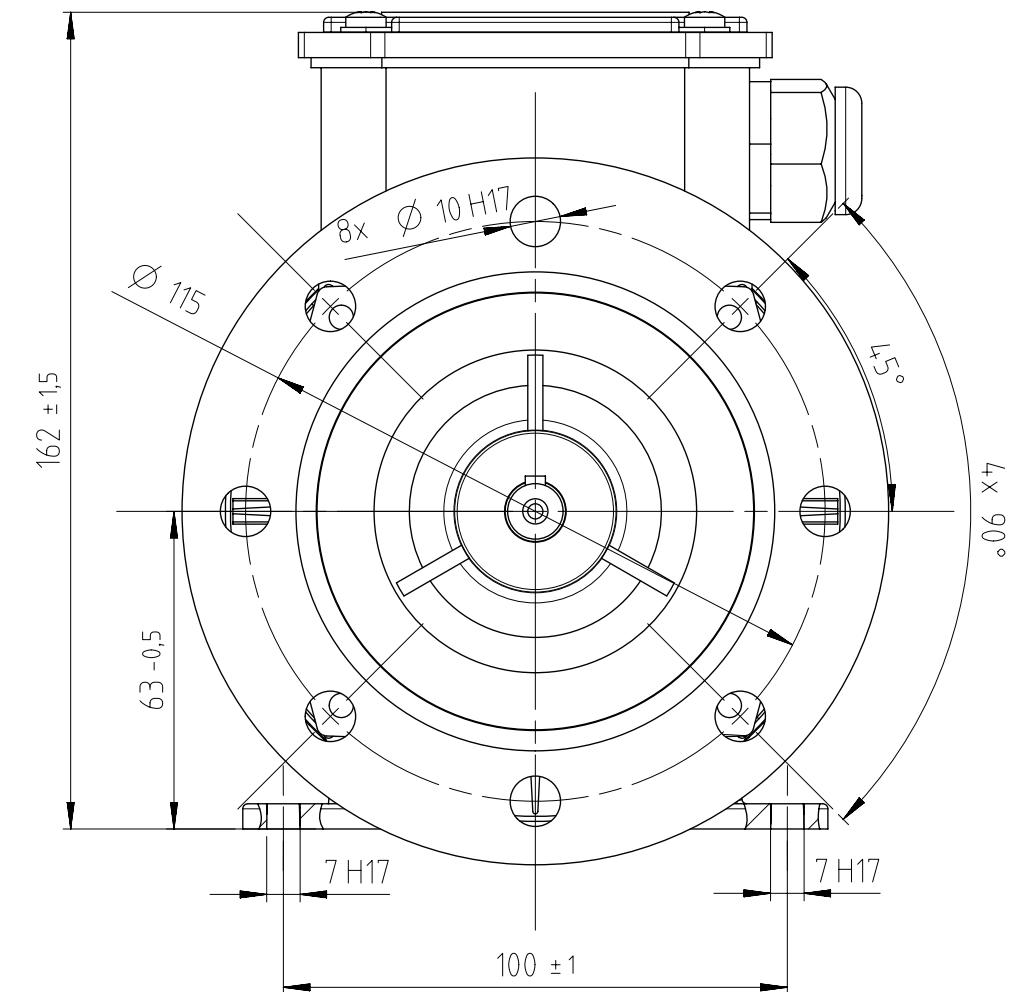
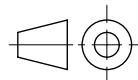


KESİT A-A
ÖLÇEK 3:2



PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA KAPLAMA VS. KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİ'NE UYGUN OLMALIDIR.				RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART COMPONENT SHALL CONFORM TO ARÇELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS.					
TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR.				APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.					
1	Yeni yayınlandı			AA	CR*	22.10.2020	E.M.Ö.		
REV NO	DEĞİŞİKLİK			DEĞ KOD	YAYIN NO	REV.TARİH	İMZA		
MALZEME		Talimat no :xxxxxxxxx							
	TARİH	22.10.2020	İMZA						
	HAZIRLAYAN	ENES ÖZÇELİK							
	KONTROL								
	KONTROL								
	ONAY	B.T.ERTUĞRUL							
						WAT MOTOR SANAYİ VE TİCARET A.Ş.			
<u>ÖLÇEK</u> 1:1		DIS GORUNUS QE63 PA KISA TK DERIN KTA OUTLOOK VIEW QE63				REFERANS RESİM NO			
						SAYFA / TAMAMI 1/1		A3	
		GENEL TOLERANSLAR(VERİLENLER DIŞINDA) ISO 2768-m				RESİM NO			
		UZUNLUK	>= 6mm	±0,1	30-120mm	±0,3	400-1000mm	±0,8	
			6-30mm	±0,2	120-400mm	±0,5	1000-2000mm	±1,2	
AÇI	>= 10mm	±1°	50-120mm	±20'	>= 400mm	±5'	652178602		
	10-50mm	±30'	120-400mm	±10'					

	Oblong işaret, istatistiksel proses kontrolü yapılacak ölçüleri tarifler Oblong sign is used for defining statistical process control dimensions
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(K) K sembolü kalite kontrol ölçüleridir.
K symbol is used for Quality Control dimensions.