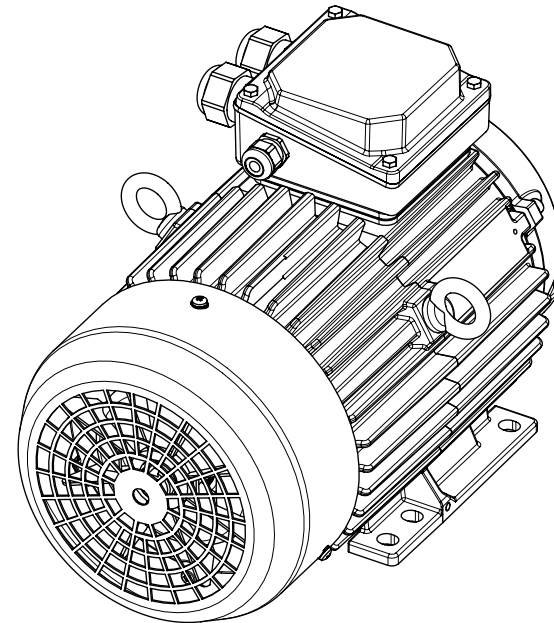
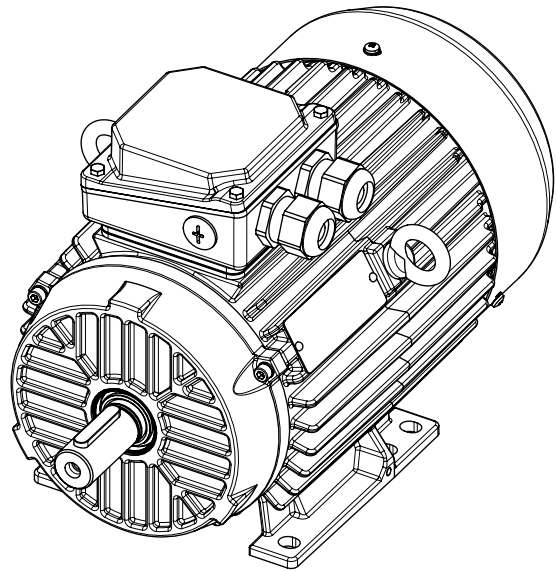
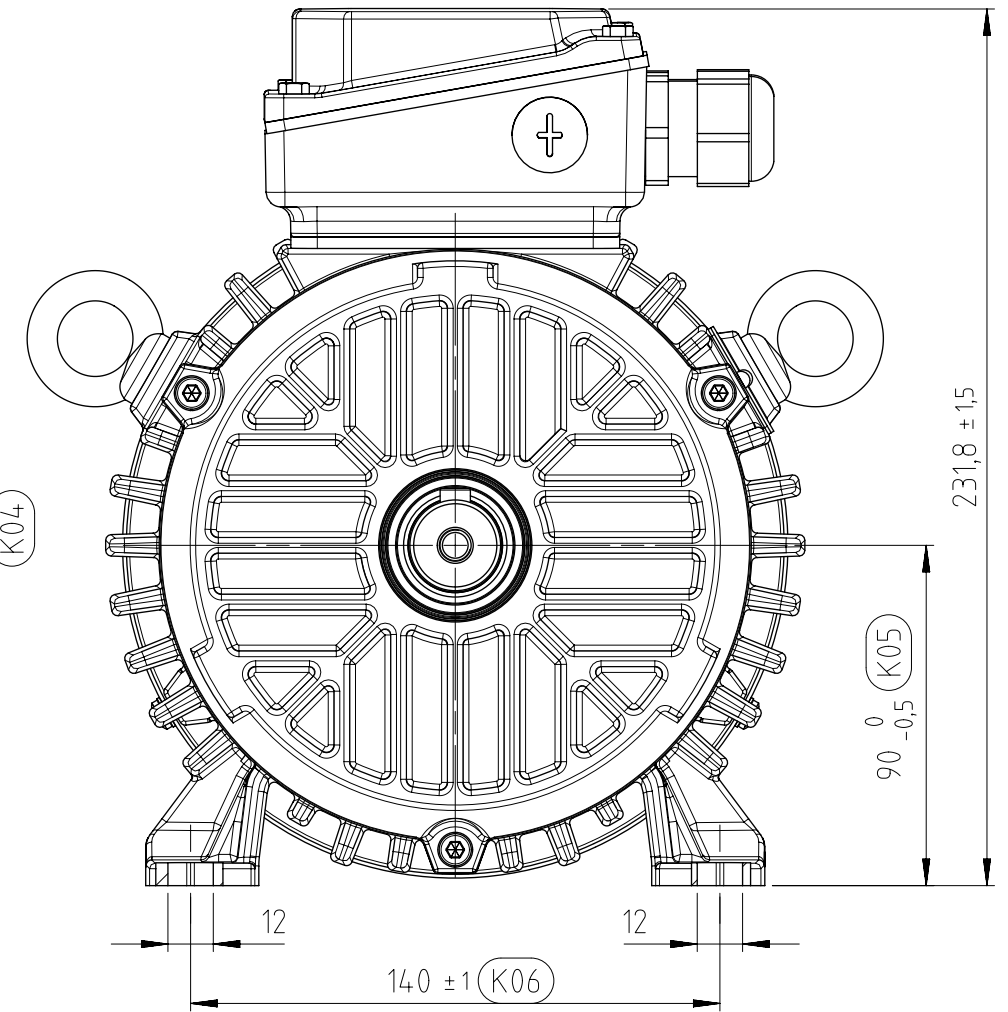
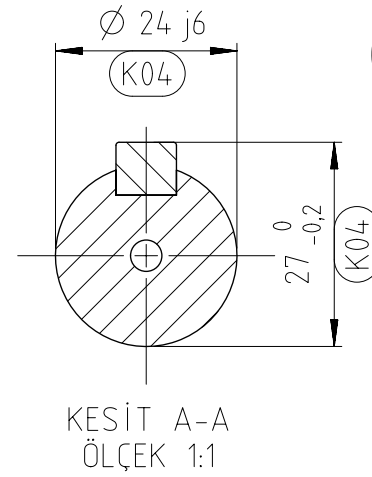
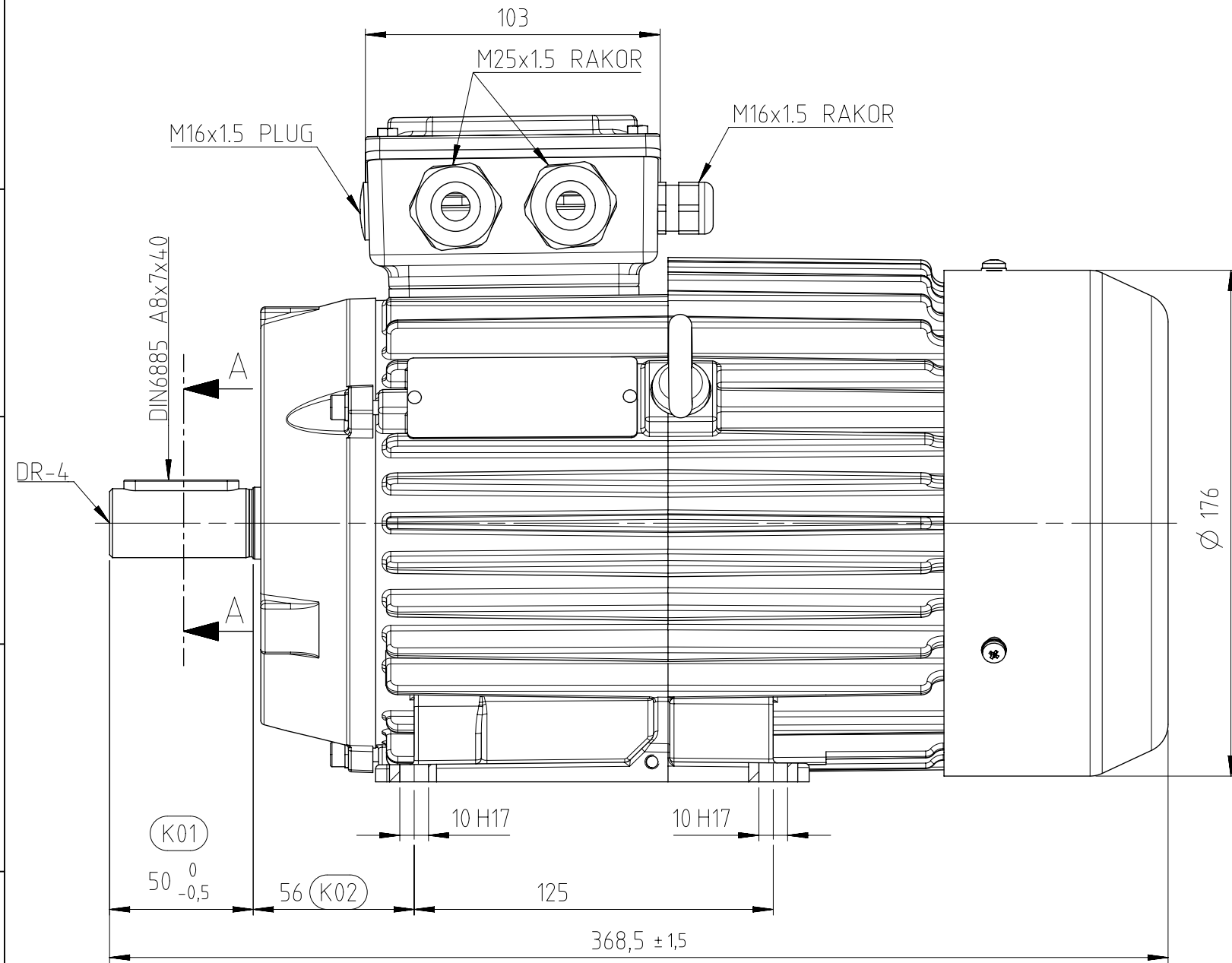
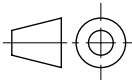




PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA, KAPLAMA VS KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİ'NE UYGUN OLMALIDIR.				RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART/COMPONENT SHALL CONFORM TO ARÇELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS.			
TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR.				APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.			
1	Yeni yayınlandı			AA	CR*	07.12.2020	G.E.
REV NO	DEĞİŞİKLİK			DEĞ KOD	YAYIN NO	REV.TARİH	İMZA
MALZEME							
	TARİH	07.12.2020	İMZA		WAT MOTOR SANAYİ VE TİCARET A.Ş.		
	HAZIRLAYAN	B.KAYA					
	KONTROL	G.ERGIN					
	KONTROL	C.FİLİZ					
	ONAY	B.T.ERTUGRUL					
ÖLÇEK	DIS GORUNUS QHG90 B3 L-KI OUTLOOK VIEW QHG90 B3 L-KI				REFERANS RESİM NO		
1:1					SAYFA / TAMAMI 1/1		A3
	GENEL TOLERANSLAR(VERİLENLER DIŞINDA) ISO 2768-m				RESİM NO		
	UZUNLUK	>= 6mm	±0,1	30-120mm	±0,3	400-1000mm	±0,8
		6-30mm	±0,2	120-400mm	±0,5	1000-2000mm	±1,2
	AÇI	>= 10mm	±1°	50-120mm	±20'	>= 400mm	±5'
		10-50mm	±30'	120-400mm	±10'		
				6521668xx			

○ Oblong işareti, istatistiksel proses kontrolü yapılacak ölçüleri tarifler
 Oblong sign is used for definiq statistical process control dimensions

Ⓚ K sembolü kalite kontrol ölçüleridir.
 K symbol is used for Quality Control dimensions.