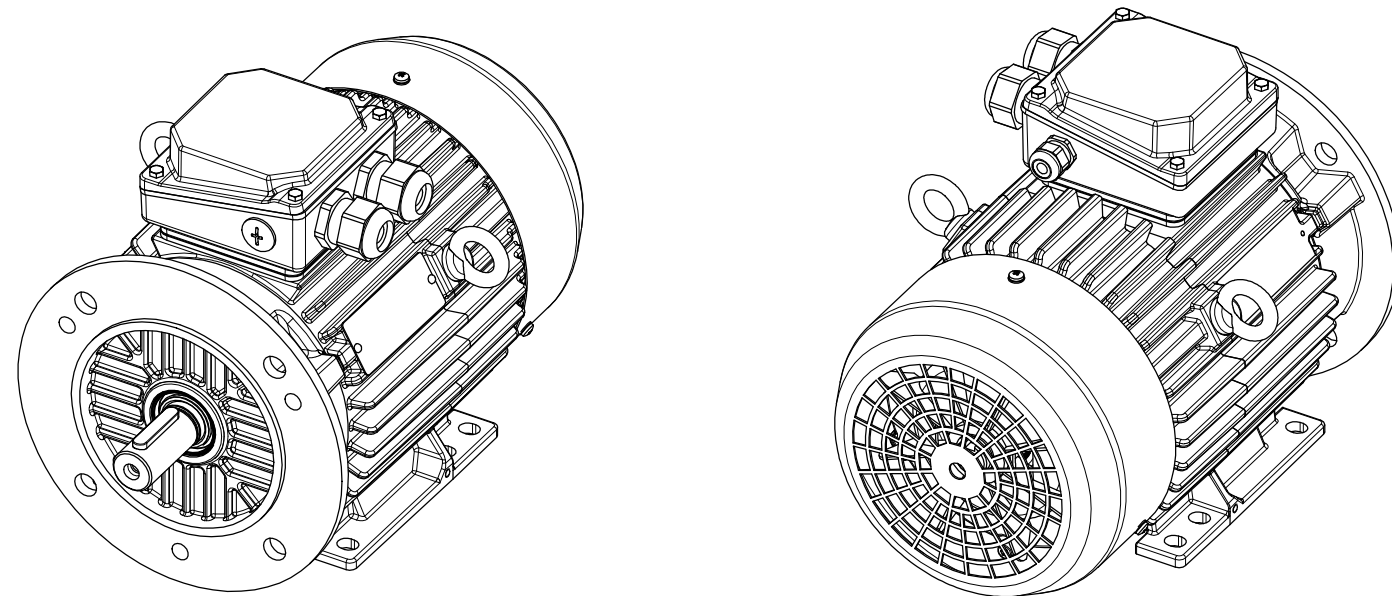
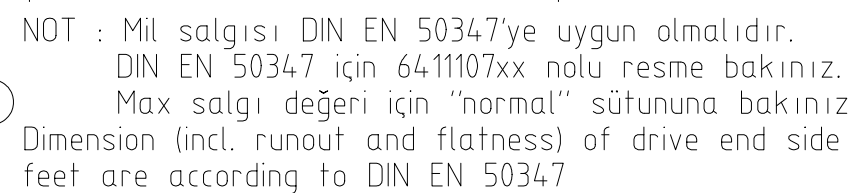
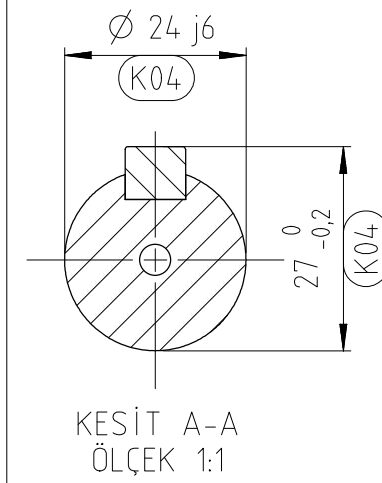
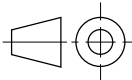




PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA, KAPLAMA VS. KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİ'NE UYGUN OLMALIDIR.				RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART/KOMPONENT SHALL CONFORM TO ARCELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS.				
TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR.				APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.				
1	Yeni yayınlandı			AA	CR*	07.12.2020	G.E.	
REV NO	DEĞİŞİKLİK			DEĞ KOD	YAYIN NO	REV.TARİH	İMZA	
MALZEME								
	TARİH	07.12.2020	İMZA		WAT MOTOR SANAYİ VE TİCARET A.Ş.			
	HAZIRLAYAN	B.KAYA						
	KONTROL	G.ERGIN						
	KONTROL	C.FİLİZ						
	ONAY	B.T.ERTUGRUL						
ÖLÇEK	DIS GORUNUS QHG90 B35 S-KI <i>OUTLOOK VIEW QHG90 B35 S-KI</i>					REFERANS RESİM NO		
1:1						SAYFA / TAMAMI 1/1	A3	
	GENEL TOLERANSLAR(VERİLENLER DIŞINDA) ISO 2768-m						RESİM NO 6521749xx	
	UZUNLUK	>= 6mm	±0,1	30-120mm	±0,3	400-1000mm		±0,8
		6-30mm	±0,2	120-400mm	±0,5	1000-2000mm		±1,2
	AÇI	>= 10mm	±1°	50-120mm	±20'	>= 400mm		±5'
		10-50mm	±30'	120-400mm	±10'			

	Oblong işareti, istatistiksel proses kontrolü yapılacak ölçülerin tarifleri
	Oblong sign is used for defining statistical process control dimensions

(K)	K sembolü kalite kontrol ölçüleridir. K symbol is used for Quality Control dimensions
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