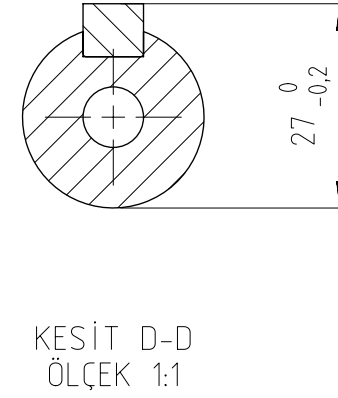
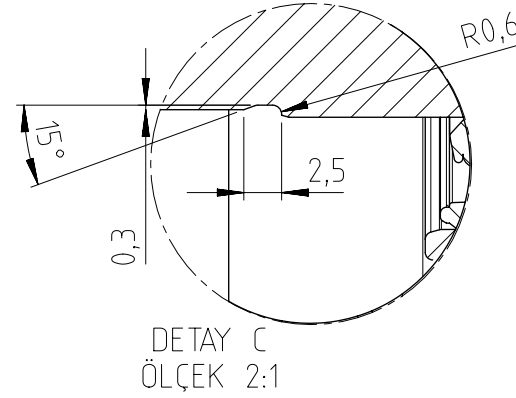
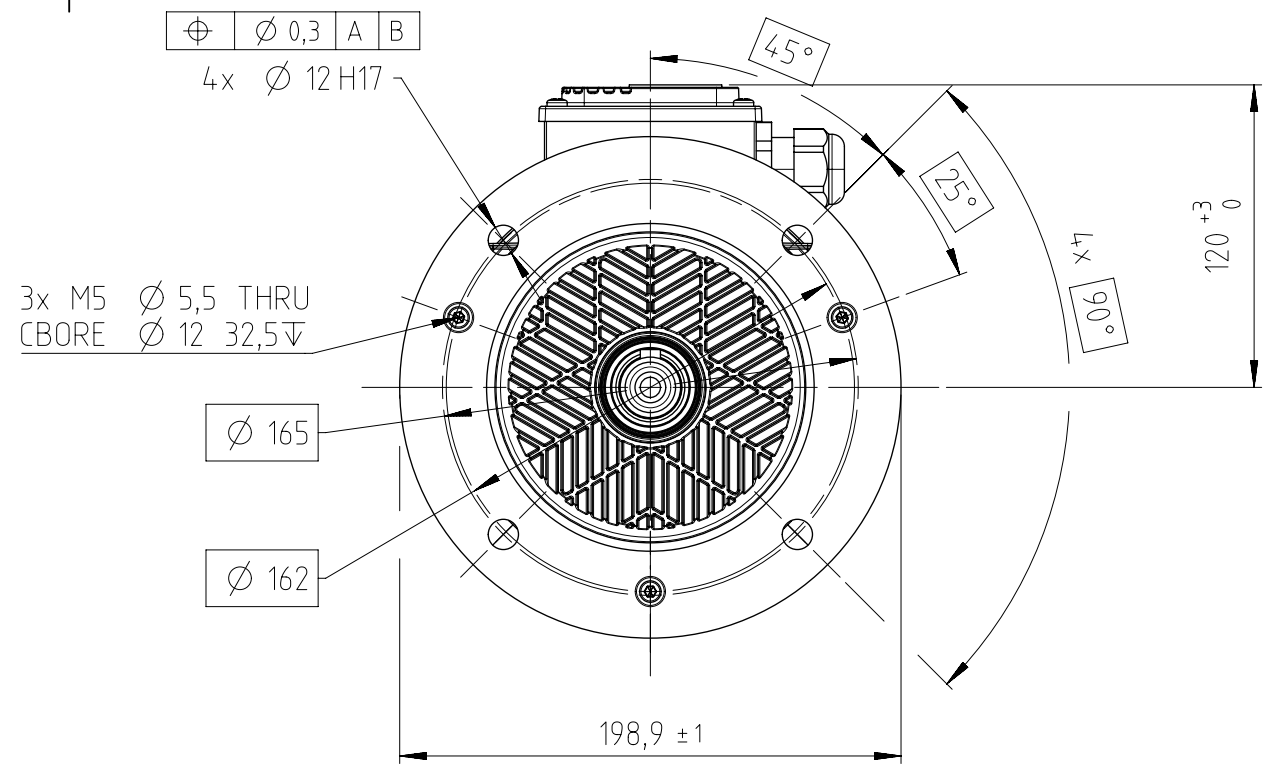
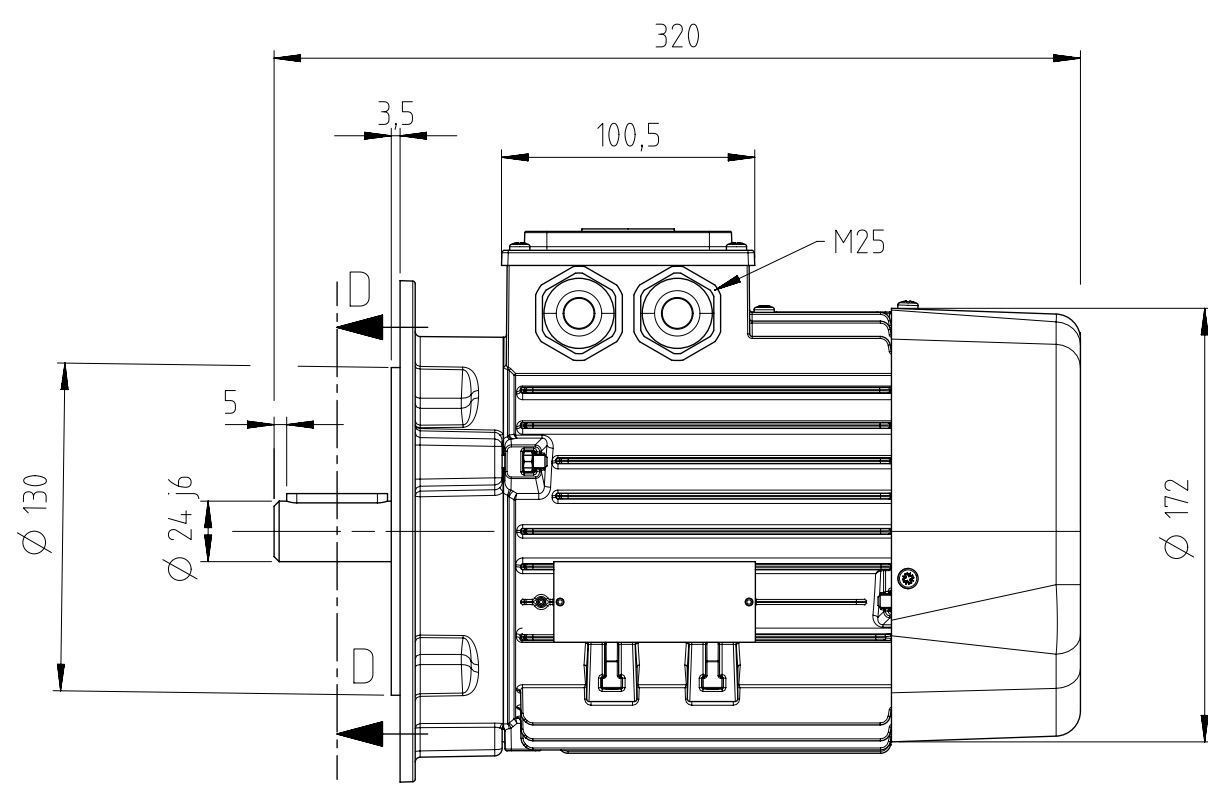
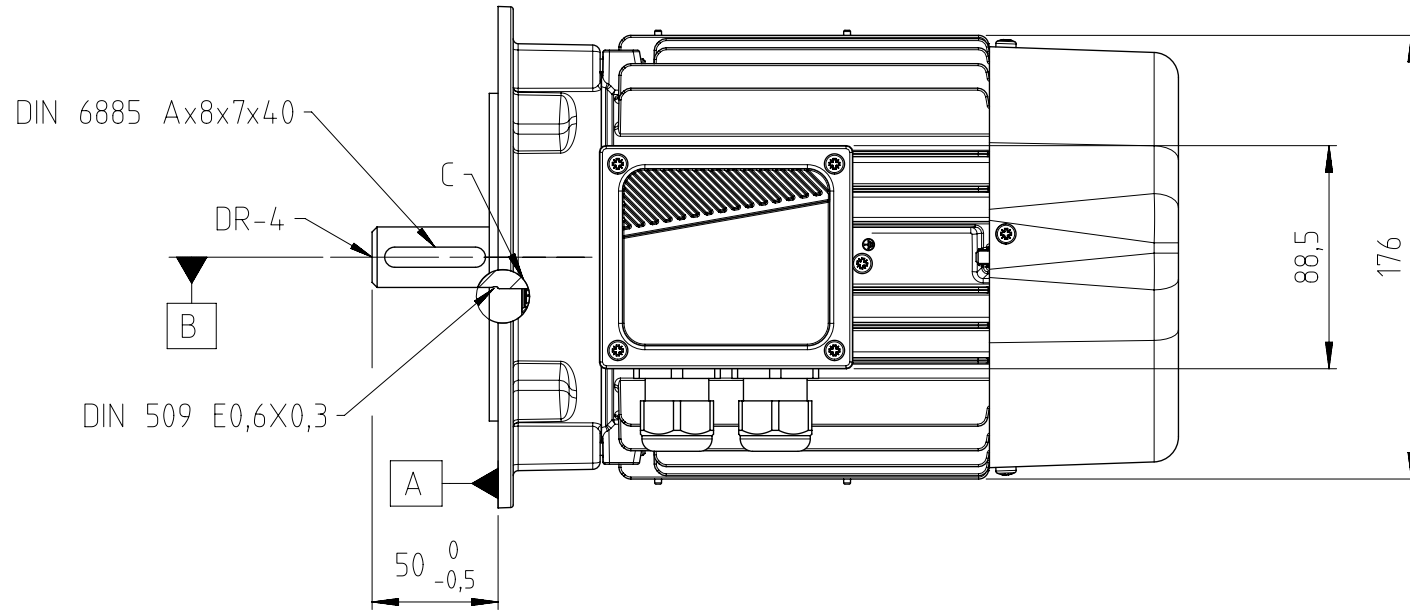
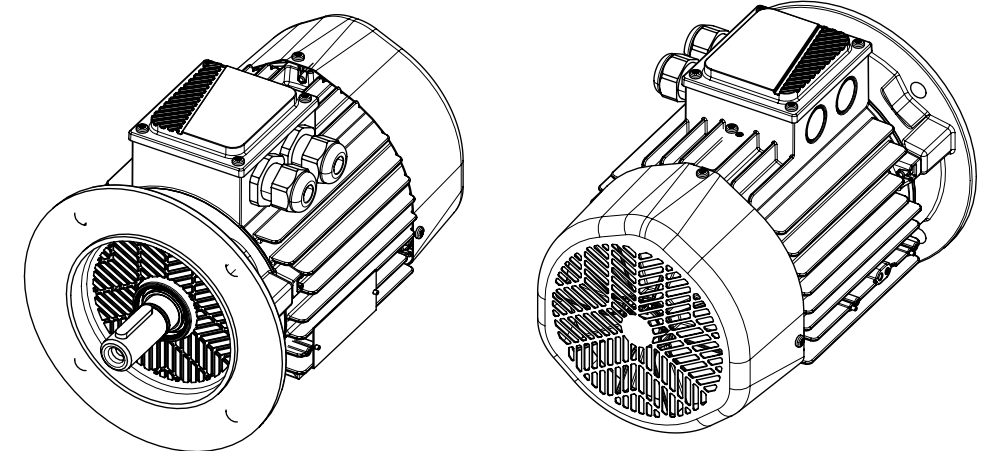
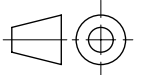




Dimensions and tolerances (incl. runout and flatness) of drive-end side and feet are according to EN 50347



PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA, KAPLAMA VS KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİ'NE UYGUN OLMALIDIR.				RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART/COMPONENT SHALL CONFORM TO ARCELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS.							
TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR.				APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.							
2	Ölçüler güncellendi.			AB		14.06.2021	D.H.				
1	Yeni yayınlandı			AA	CR-153519	21.01.2021	D.H.				
REV NO	DEĞİŞİKLİK			DEĞ KOD	YAYIN NO	REV.TARİH	İMZA				
MALZEME											
		TARİH	20.01.2021	İMZA	 WAT MOTOR SANAYİ VE TİCARET A.Ş.						
		HAZIRLAYAN	Doğan HACIDARICIOĞLU								
		KONTROL	Ozan DELİMAZI								
		KONTROL	Burçak ASLAN								
		ONAY	BT ERTUĞRUL								
ÖLÇEK		DIS GORUNUS QN90 FA UZUN GOVDE				REFERANS RESİM NO					
1:2	SAYFA / TAMAMI					1/1	A3				
	GENEL TOLERANSLAR(VERİLENLER DIŞINDA) ISO 8062-3										
		ÖLÇÜ TOLERANSLARI DCTG-7		Verilmeyen düzlemsellik, dairesellik, paralellik, diklik simetriklik ve eşeksellik için ISO 8062-3 GCTG-4 geçerlidir.							
		>= 10	±0,75					40-63	±1	250-400	±1,6
		10-16	±0,8					63-100	±1,1	400-630	±1,8
		16-25	±0,85					100-160	±1,25	630-1000	±2
		25-40	±0,9					160-250	±1,4		
		RESİM NO				6722314xx					

Oblong işaret, istatistiksel proses kontrolü yapılacak ölçüleri tarifler
 Oblong sign is used for definiq statistical process control dimensions

K sembolü, kalite kontrol ölçüleridir.
 K symbol is used for Quality Control dimensions.