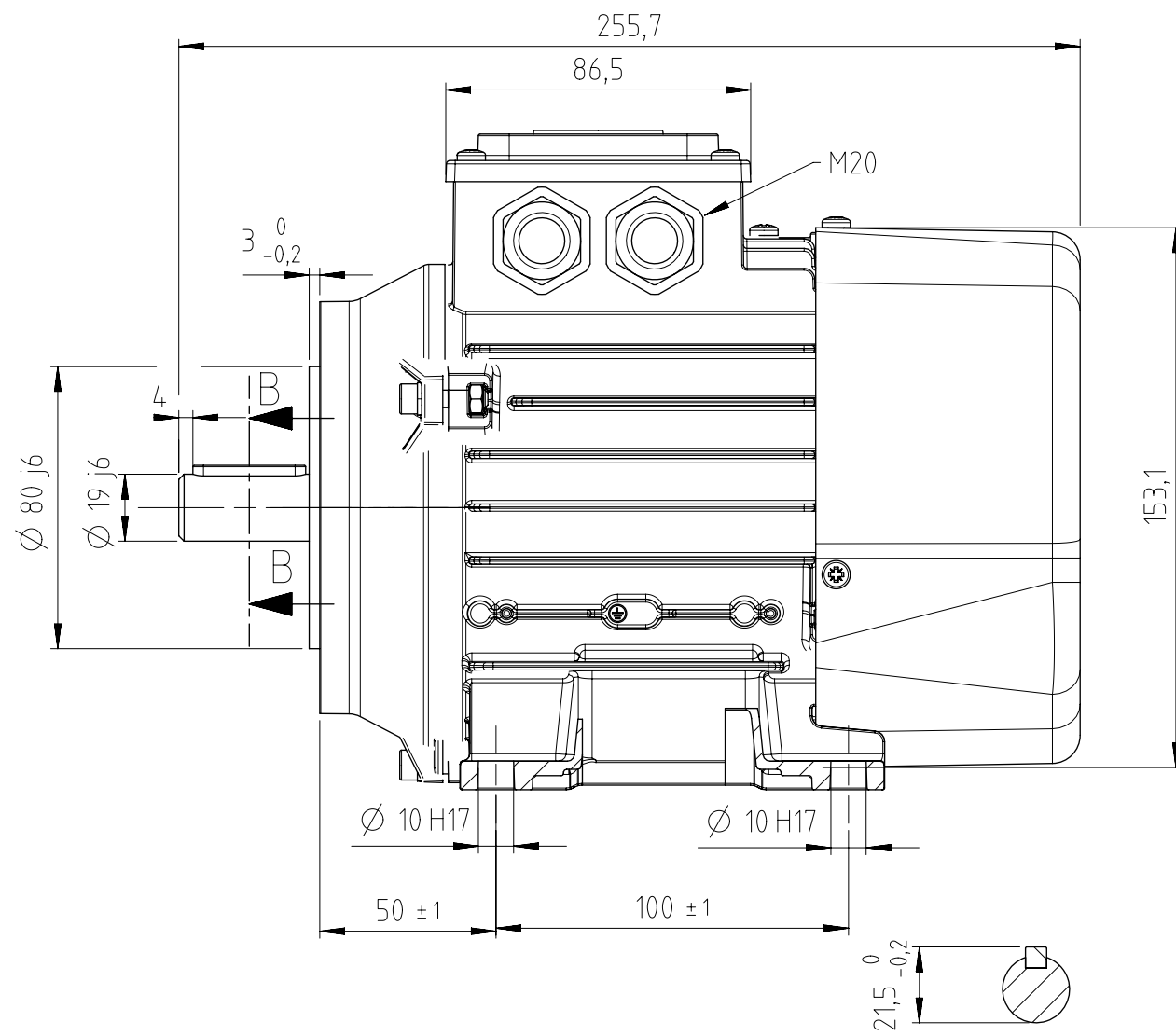
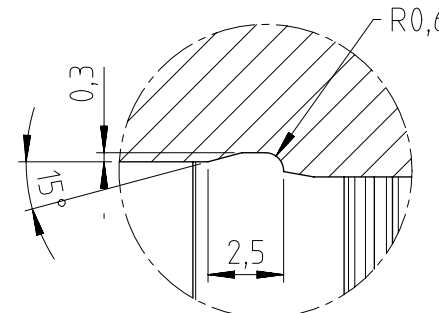
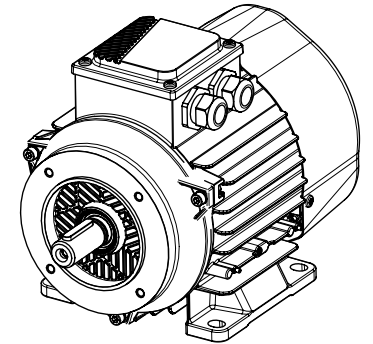
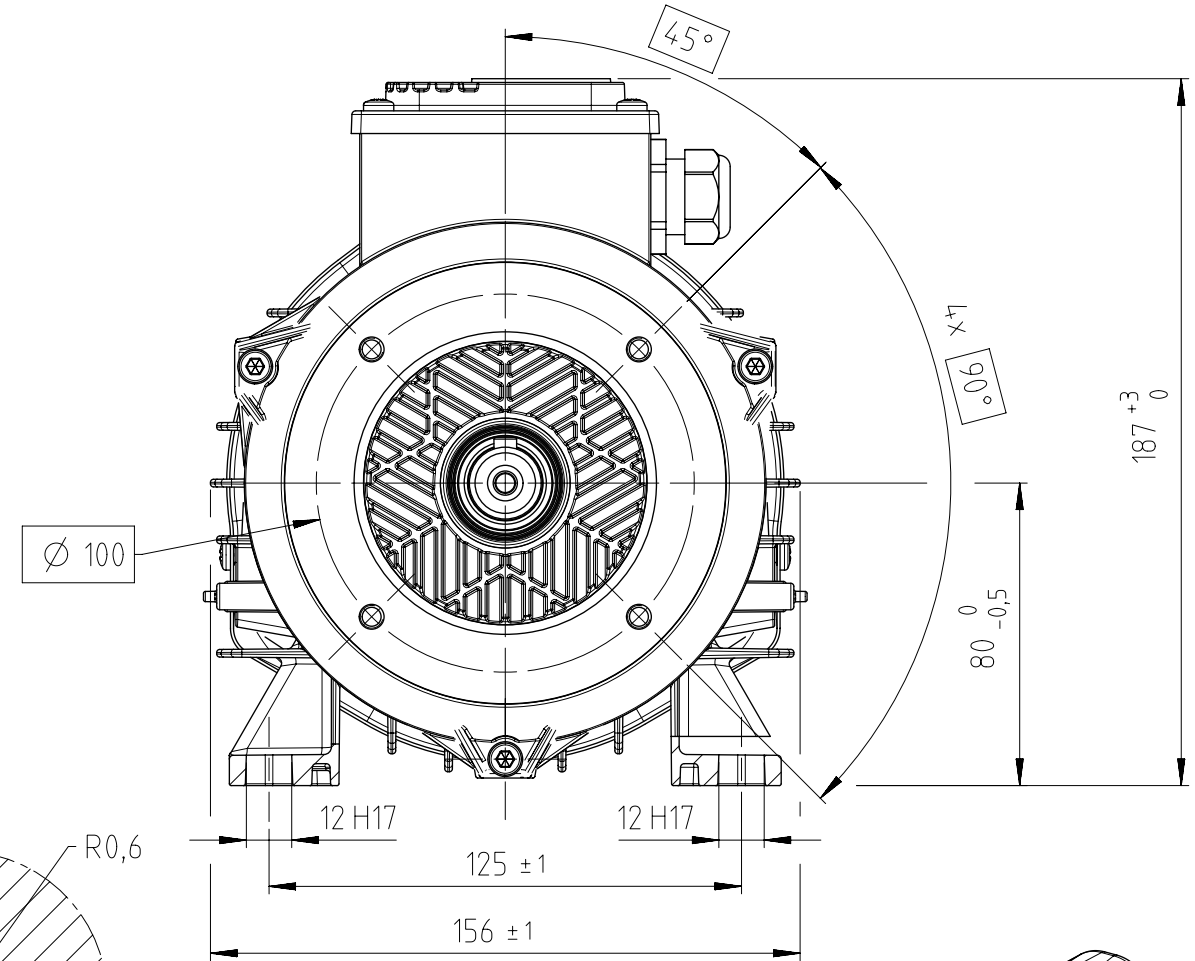
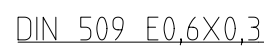
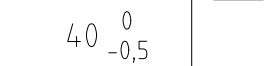
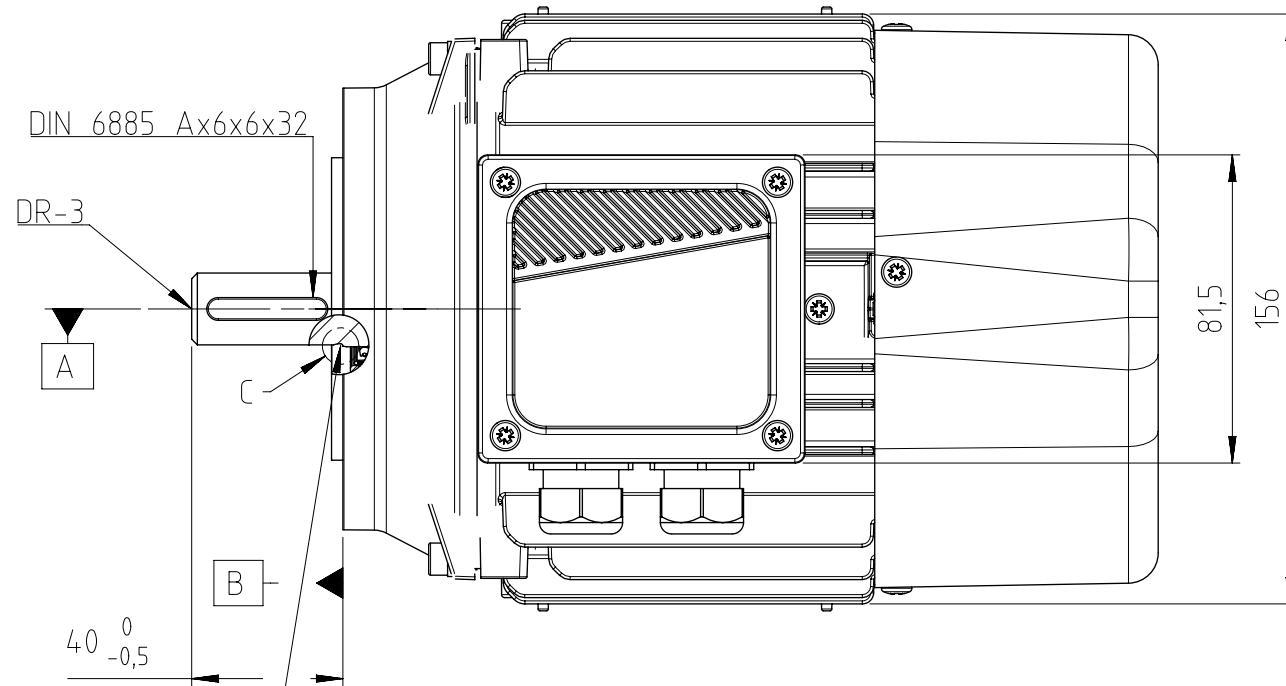




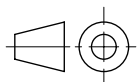
KESİT B-B
ÖLÇEK 1:2



DETAY C
ÖLÇEK 4:1



Dimensions and tolerances (incl. runout and flatness) of drive-end side and feet are according to EN 50347

PARÇA/KOMPONENT VE BUNLARI OLUŞTURAN HAMMADDE, BOYA, KAPLAMA VS KL-00093 ARÇELİK KİMYASAL UYGUNLUK ŞARTNAMESİ'NE UYGUN OLMALIDIR.				RAW MATERIAL, INCLUDING ALL THE ADDITIVES, PAINT, COATINGS ETC OF THE PART/COMPONENT SHALL CONFORM TO ARCELİK PROCEDURE, KL-00093 CHEMICAL COMPLIANCE SPECIFICATIONS.			
TASARIM, MALZEME VE ÜRETİM PROSESİNDEKİ DEĞİŞİKLİKLERDEN ÖNCE ONAY GEREKLİDİR.				APPROVAL IS REQUIRED BEFORE DESIGN OR MATERIAL OR PROCESS CHANGES.			
1	Yeni yayınlandı			AA	CR-158091	17.03.2021	D.H.
REV NO	DEĞİŞİKLİK			DEĞ KOD	YAYIN NO	REV.TARİH	İMZA
MALZEME							
	TARİH	17.03.2021	İMZA		WAT MOTOR SANAYİ VE TİCARET A.Ş.		
	HAZIRLAYAN	Doğan HACIDARICIOĞLU					
	KONTROL	Ozan DELİMAZI					
	KONTROL	Burçak AŞLAN					
	ONAY	BT ERTUĞRUL					
ÖLÇEK					REFERANS RESİM NO		
1:2	DIS GORUNUS QN80 PC S GOVDE AYAKLI						
	GENEL TOLERANSLAR(VERİLENLER DIŞINDA) ISO 8062-3				SAYFA / TAMAMI 1/1		A3
	ÖLÇÜ TOLERANSLARI DCTG-7			Verilmeyen düzlemsellik, dairesellik, paralellik, diklik simetriklik ve eksenellik için ISO 8062-3 GCTG-4 geçerlidir.			
	>= 10	±0,75	40-63	±1	250-400	±1,6	RESİM NO 6722354xx
	10-16	±0,8	63-100	±1,1	400-630	±1,8	
	16-25	±0,85	100-160	±1,25	630-1000	±2	
	25-40	±0,9	160-250	±1,4			

	Oblong işareti, istatistiksel proses kontrolü yapılacak ölçüleri tarifler Oblong sign is used for definiq statistical process control dimensions
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Ⓚ K sembolü kalite kontrol ölçüleridir.
K symbol is used for Quality Control dimensions.